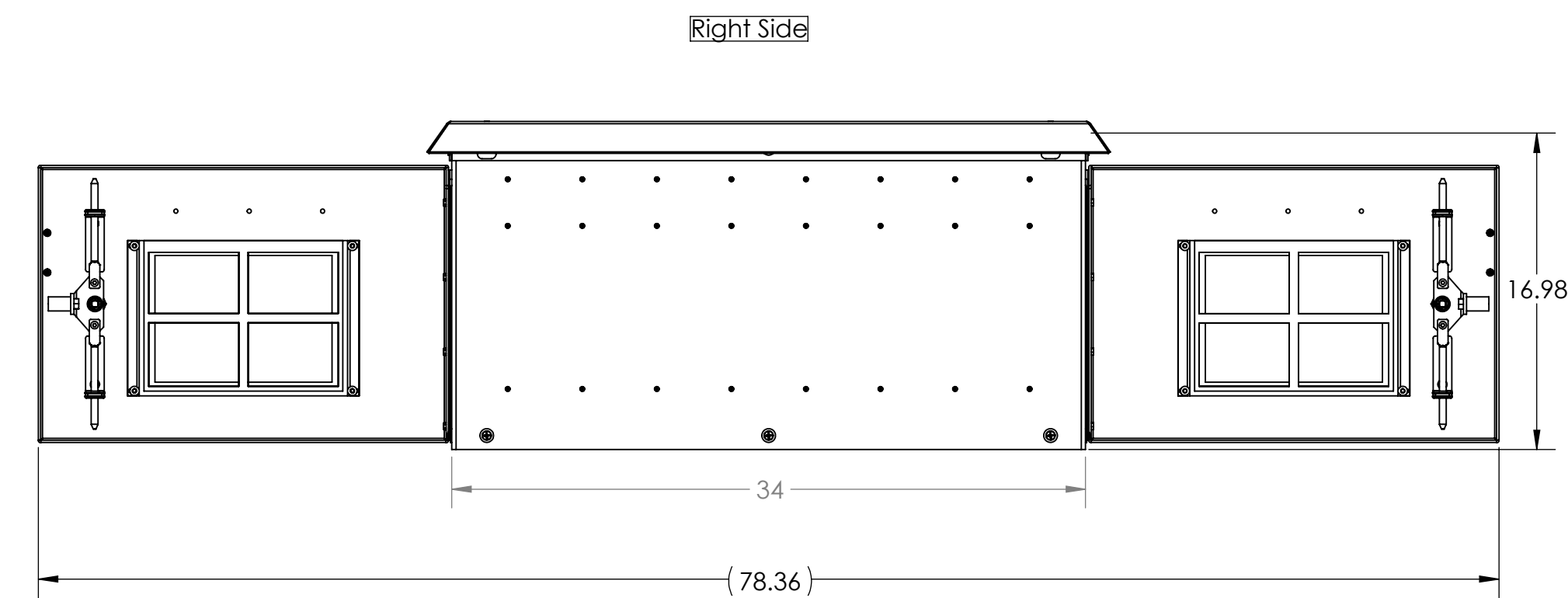
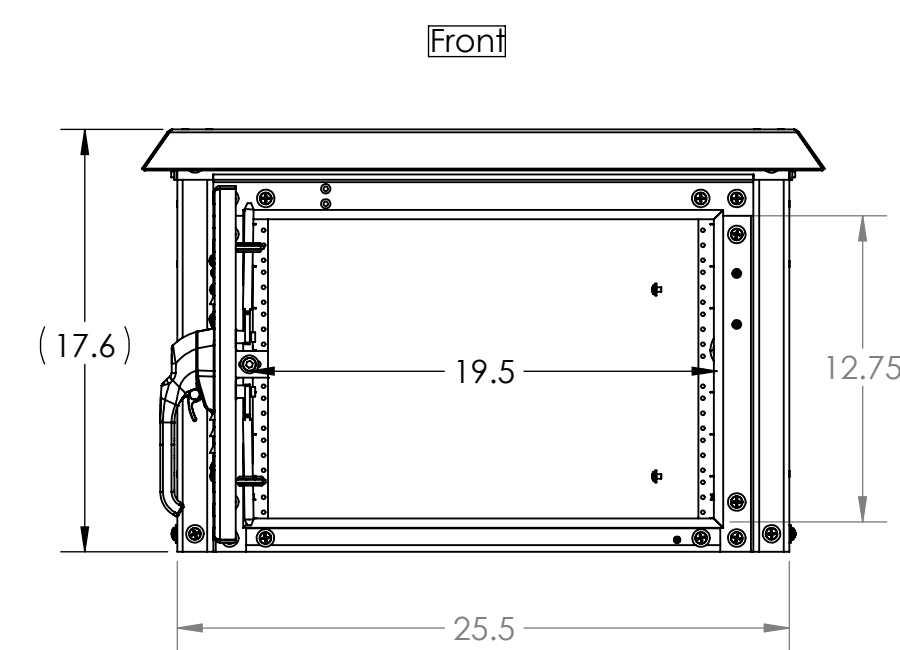
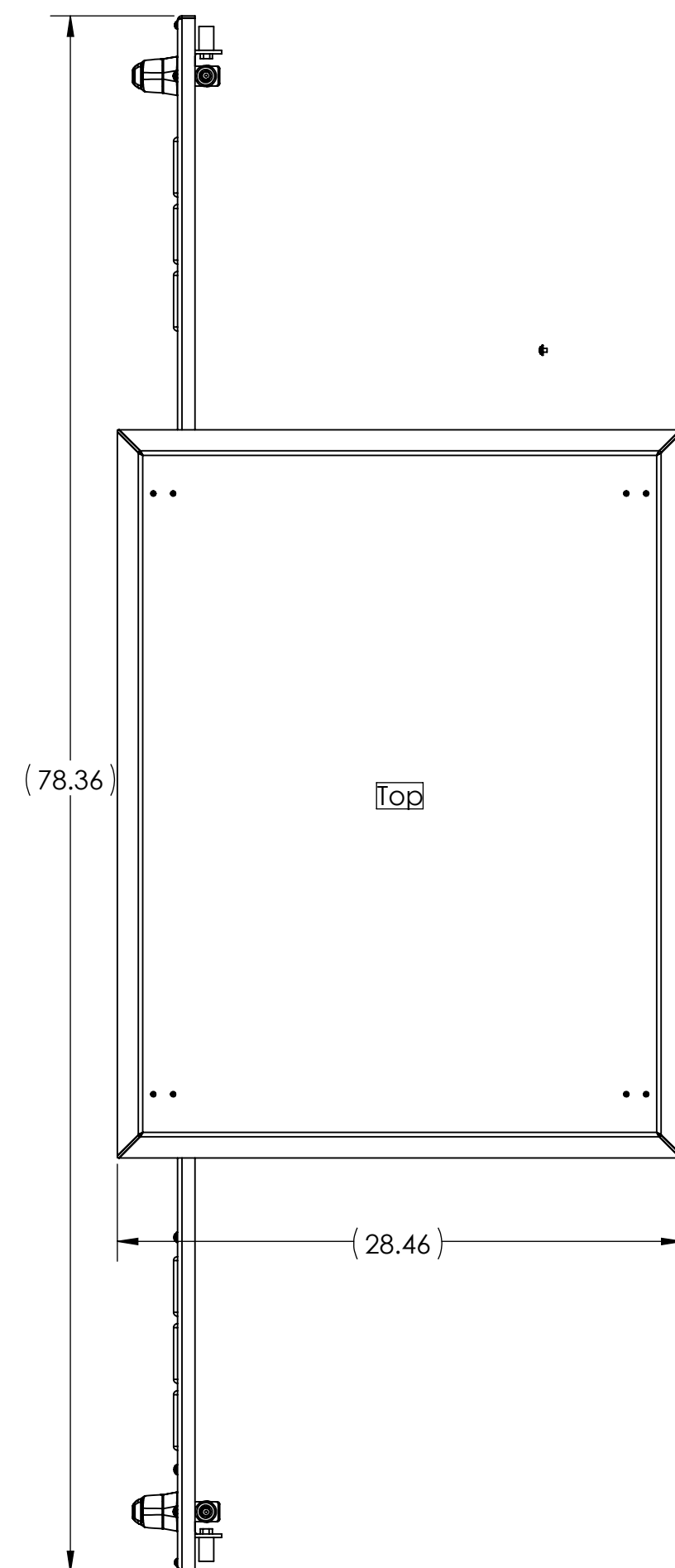


**WEB DRAWING (NOT FOR FABRICATION)**

For Fabrication Drawing of this enclosure see DWG #: 00020

1. This is a Website Drawing. DO NOT use for fabrication.
2. Website Drawings Created from Approved Drawings of Top Level Assembly.

REVISIONS		
REV.	DESCRIPTION	DATE
A	Web Drawing per DR-00420	11/14/2011
B	UPDATE TO REFLECT NEW COMPONENTS AND NEW DWG TEMPLATE	5/8/2014



**NOTES: UNLESS OTHERWISE SPECIFIED**

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M
2. DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE SPECIFIED
3. THIS IS A SUPPLEMENTAL DRAWING AND MAY NOT BE FULLY DIMENSIONED.
4. ALL PEM STUDS SHALL BE FHS FOR STAINLESS ENCLOSURES AND FHA FOR ALUMINUM.
5. ALL EXTERIOR WASHERS SHALL BE SEALING WASHERS
6. THE FOLLOWING WEATHER STRIPPING SHALL BE USED FOR THE FOLLOWING APPLICATIONS:  
DOOR LIP - TRIMLOCK 3100B3X1/8C  
FAN PLATES - STICKER-TITE 1/8x3/8  
ACS - STICKER-TITE 1/4x3/4
7. CUSTOM ENCLOSURES SHALL HAVE SECURITY TORX FOR ALL EXTERIOR HARDWARE.
8. SYMBOL  $\ominus$  DENOTES CRITICAL DIMENSIONS AND MUST BE INSPECTED
9. REMOVE ALL BURRS AND SHARP EDGES 0.025" MAX RADIUS OR CHAMFER
10. DO NOT DEBURR PRESS FIT HOLES
11. DIMENSIONS SHALL APPLY AFTER ALODINE, PAINT, FINISH, OR COAT IS APPLIED
12. INSTALL PRESS FIT STANDOFFS, STUDS, AND NUTS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.
13. ALL OPEN HOLES SHALL BE POPULATED WITH APPLICABLE HARDWARE
14. IDENTIFY PART WITH PART NUMBER, REVISION LETTER AND SERIAL NUMBER
15. FINISHED PART TO BE FREE OF OILS, LUBRICANTS, AND OTHER CONTAMINANTS
16. NO NYLON LOCK NUTS TO BE USED ON ANY PEM STUDS, UNLESS OTHERWISE SPECIFIED.
17. ALL PEM STUDS WILL BE SECURED WITH EXTERNAL TOOTH WASHER AND STANDARD NUTS.
18. TOLERANCES, UNLESS OTHERWISE SPECIFIED:  
a. HOLE SIZE: +/- 0.003"  
b. HOLE TO HOLE: +/- 0.005"  
c. HOLE TO EDGE: +/- 0.010"  
e. HOLE TO FOLD: +/- 0.015"  
f. FOLD TO FOLD: +/- 0.020"

**WEB DRAWING (NOT FOR FABRICATION)**



DIMENSIONS ARE IN INCHES		NAME	DATE	DDB Unlimited Inc.				
ANGULAR:	±1°	Model by:	DDR	11/14/2011	OD-16DD			
FRACTIONAL/NO DECIMAL:	±0.1250	Drawn by:	EdwardW	05/12/14	Enclosure, OD, 16, DD			
ONE PLACE DECIMAL:	±0.0625	Sales.Rep.:	JamesS	11/15/11	SIZE	Cage Code:	DWG. NO.:	REV
TWO PLACE DECIMAL:	±0.03125	Q.A.Appr.:	ddb3ma	05/16/14	D	385Y5	00420	B
THREE PLACE DECIMAL:	±0.015625	Prod.Mgr.:	ClarkK	05/16/14	SCALE:	1:32	WEIGHT:	86 lbs.
ALL HOLES ±0.0015"		Control Number:						SHEET 1 OF 2
MATERIAL: Varies								
PAINT: Varies								
DO NOT SCALE DRAWING								

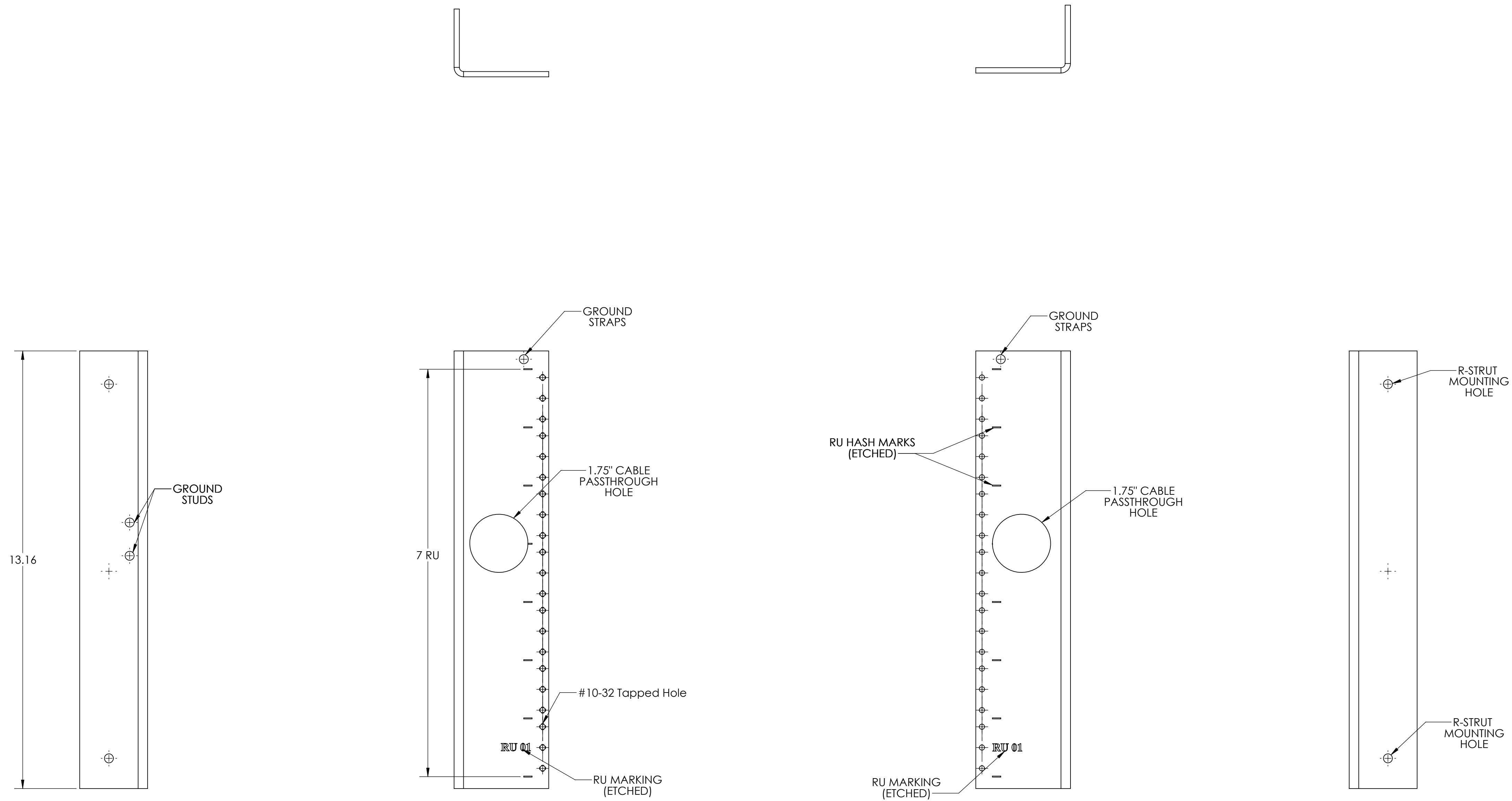
PROPRIETARY AND CONFIDENTIAL  
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 REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF DDB Unlimited, INC. IS PROHIBITED.

DDB FORM: 7-1-2 REV: E 04/25/13

8 7 6 5 4 3 2 1

H  
G  
F  
E  
D  
C  
B  
A

RAIL REFERENCE DRAWING#: 00121



PROPRIETARY AND CONFIDENTIAL  
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DDB Unlimited Inc.			
R-19L-OD			
Rail, Standard, 19" EIA Racking, Left Rail, 7RU (OD-16)			
SIZE	Cage Code:	DWG. NO.:	REV
D	385Y5	00420	B

MATERIAL: Varies  
 PAINT: Varies  
 DO NOT SCALE DRAWING  
 SCALE: 1:32 WEIGHT: 1 lbs. SHEET 2 OF 2

DDB FORM: 7-1-2 REV: F 04/25/14