WEB DRAWING (NOT FOR FABRICATION)

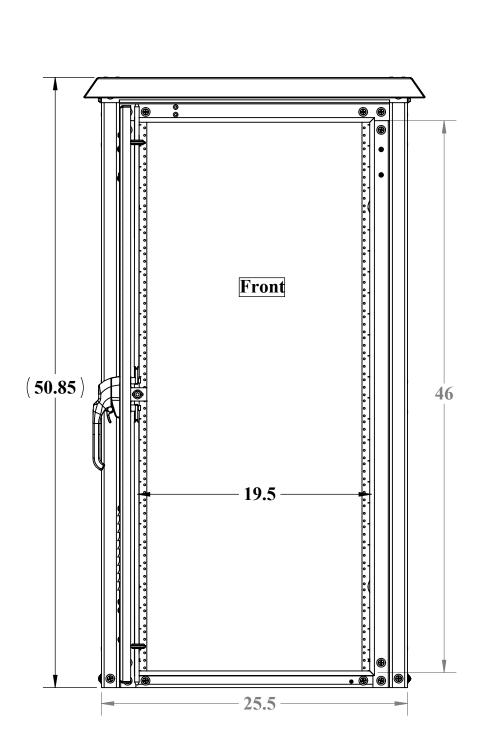
1. This is a Website Drawing. DO NOT use for

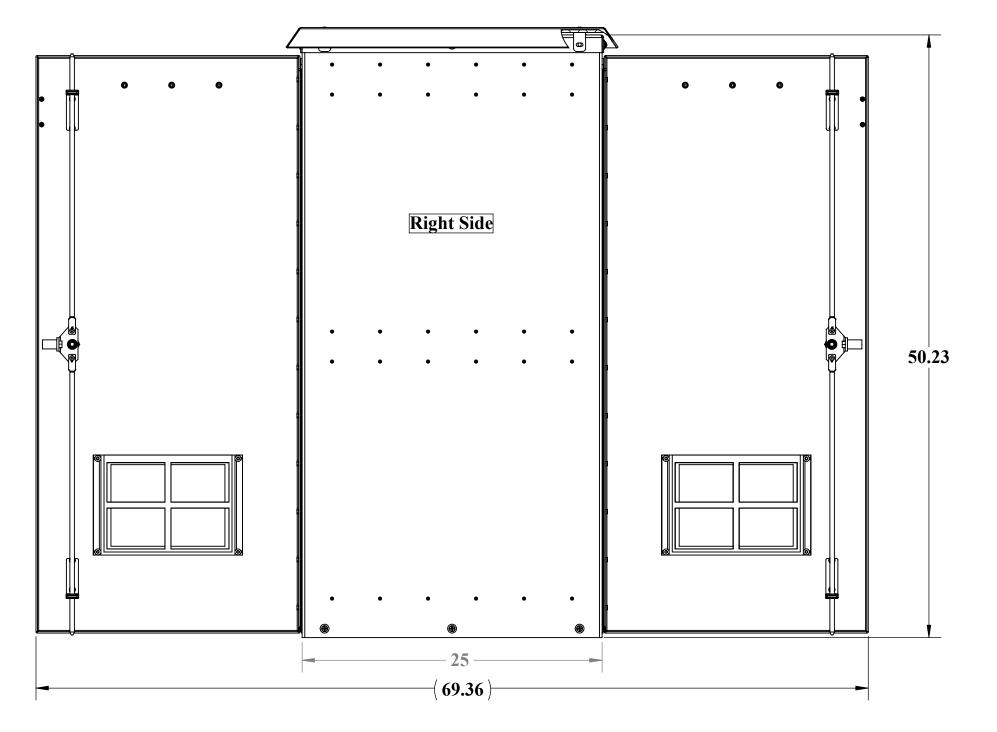
fabrication.

2. Website Drawings Created from Approved Drawings of Top Level Assembly.

(28.46) Top (69.36)

REVISIONS							
REV.	DESCRIPTION	DATE					
A	Web Drawing per DR-00425	11/15/2011					
В	Add new components and DWG template to WEB DWG per DR-00920	5/12/2014					





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	ISO 9001 REGISTERED COMPANY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		NAME	DATE	DDB Unlimited Inc.						
		ANGULAR: FRACTIONAL/NO DECIMAL: ONE PLACE DECIMAL: TWO PLACE DECIMAL: THREE PLACE DECIMAL: ALL HOLES: ±0.0030 Ø MATERIAL THICKNESS IS: 0.125"	Model by:	DDB	11/15/2011	OD-50DX						
			Drawn by:	EdwardW	05/12/14	Enclosure, OD, 50, DX						
			Sales.Rep.	JamesS	11/16/11	SIZE	Car	ge Code:	DWC NO:		DEM	
			Q.A. Appr.	ddb3rma	05/16/14	SIZL	cage coae.		DWG. NO.:		REV	
		MATERIAL: Varies	Prod.Mgr.:	ClarkK	05/16/14	D	385Y5		00426		В	
	Certificate NO. 725	DO NOT SCALE DRAWING	Control Number			SCALE:	LE: 1:32 WEIGHT: 124		24 lbs. SHEET		OF 2	
3		(2						1			

NOTES: UNLESS OTHERWISE SPECIFIED

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M

2. DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE SPECIFIED 3. THIS IS A SUPPLEMENTAL DRAWING AND MAY NOT BE FULLY DIMENSIONED. THE NOTES, TOLERANCES, AND SPECIAL INSTRUCTIONS ARE TO BE USED ALONG WITH THE LATEST REVISION OF THE SOLID DATABASE. THE PART OR ASSEMBLY IS TO BE CONTROLLED PER THE ELECTRONIC FILE.

4. ALL PEM STUDS SHALL BE FHS FOR STAINLESS ENCLOSURES AND FHA FOR ALUMINUM. 5. ALL EXTERIOR WASHERS SHALL BE SEALING WASHERS.
6. THE FOLLOWING WEATHER STRIPPING SHALL BE USED FOR THE FOLLOWING APPLICATIONS:

DOOR LIP - TRIMLOCK 3100B3X1/8C FAN PLATES - STICKER-TITE 1/8x3/8 AC'S - STICKER-TITE 1/4x3/4 7. CUSTOM ENCLOSURES SHALL HAVE SECURITY TORX FOR ALL EXTERIOR HARDWARE. 8. SYMBOL DENOTES CRITICAL DIMENSIONS AND MUST BE INSPECTED.
9. REMOVE ALL BURRS AND SHARP EDGES 0.025" MAX RADIUS OR CHAMFER

10. DO NOT DEBURR PRESS FIT HOLES 11. DIMENSIONS SHALL APPLY AFTER ALODINE, PAINT, FINISH, OR COAT IS APPLIED 12. INSTALL PRESS FIT STANDOFFS, STUDS, AND NUTS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.

13. ALL OPEN HOLES SHALL BE POPULATED WITH APPLICABLE HARDWARE.
14. IDENTIFY PART WITH PART NUMBER, REVISION LETTER AND SERIAL NUMBER
15. FINISHED PART TO BE FREE OF OILS, LUBRICANTS, AND OTHER CONTAMINANTS A 16. NO NYLON LOCK NUTS TO BE USED ON ANY PEM STUDS, UNLESS OTHERWISE SPECIFIED.

17. ALL PEM STUDS WILL BE SECURED WITH EXTERNAL TOOTH WASHER AND STANDARD NUTS.

18. TOLERANCES, UNLESS OTHERWISE SPECIFIED: a. HOLE SIZE: +/- 0.003" b. HOLE TO HOLE: +/- 0.005"

c. HOLE TO EDGE: +/- 0.010" e. HOLE TO FOLD: +/- 0.015" f. FOLD TO FOLD: +/- 0.020"

PROPRIETARY AND CONFIDENTIAL
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