

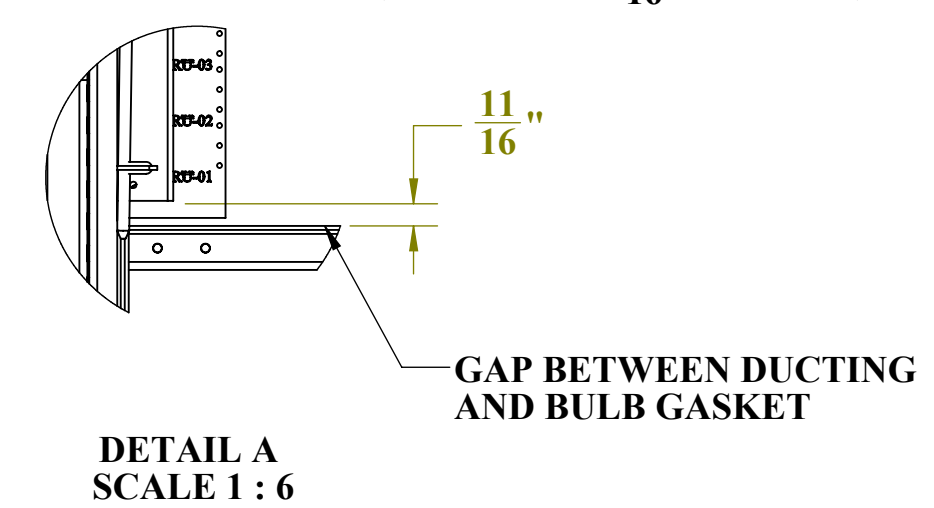
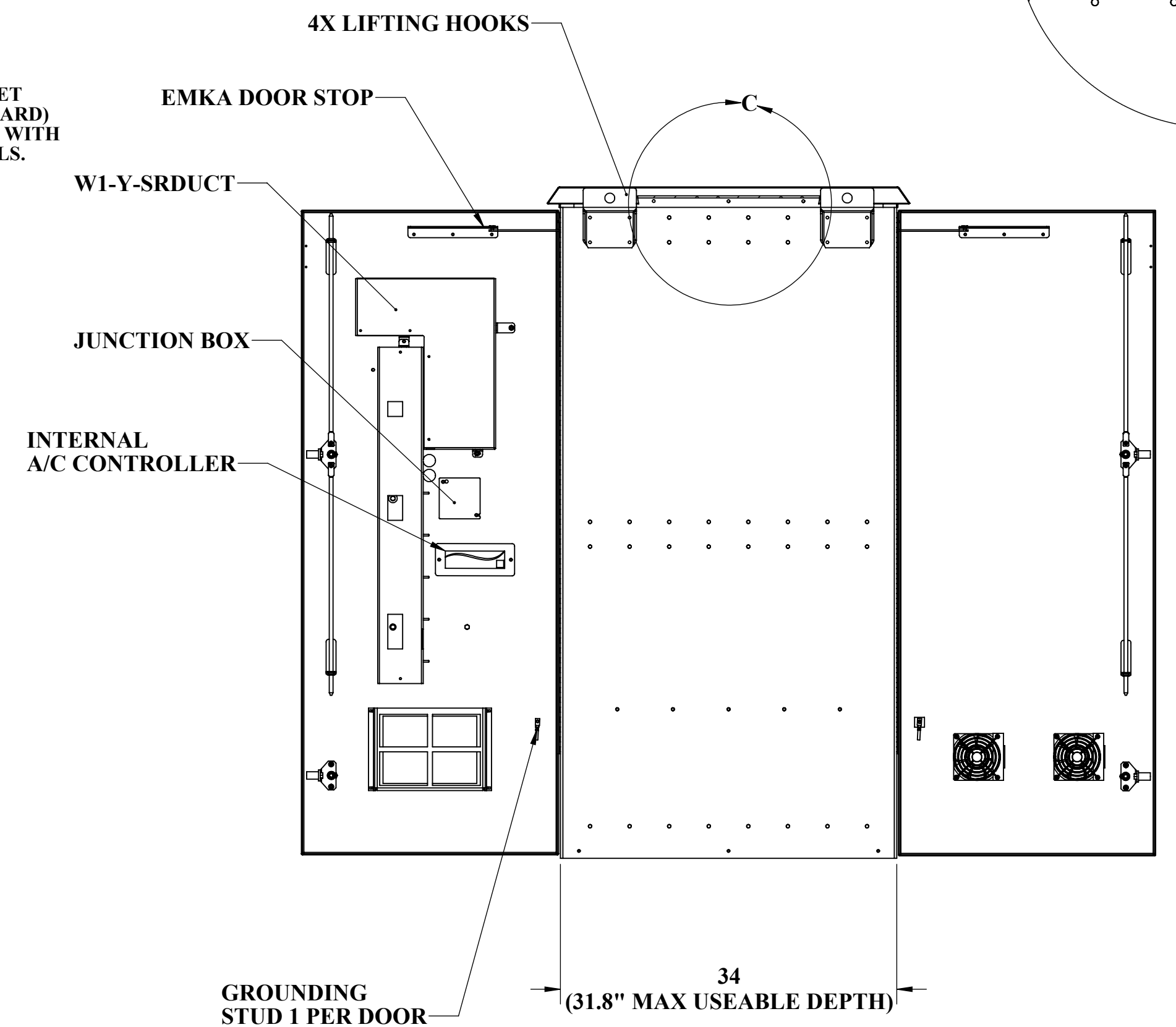
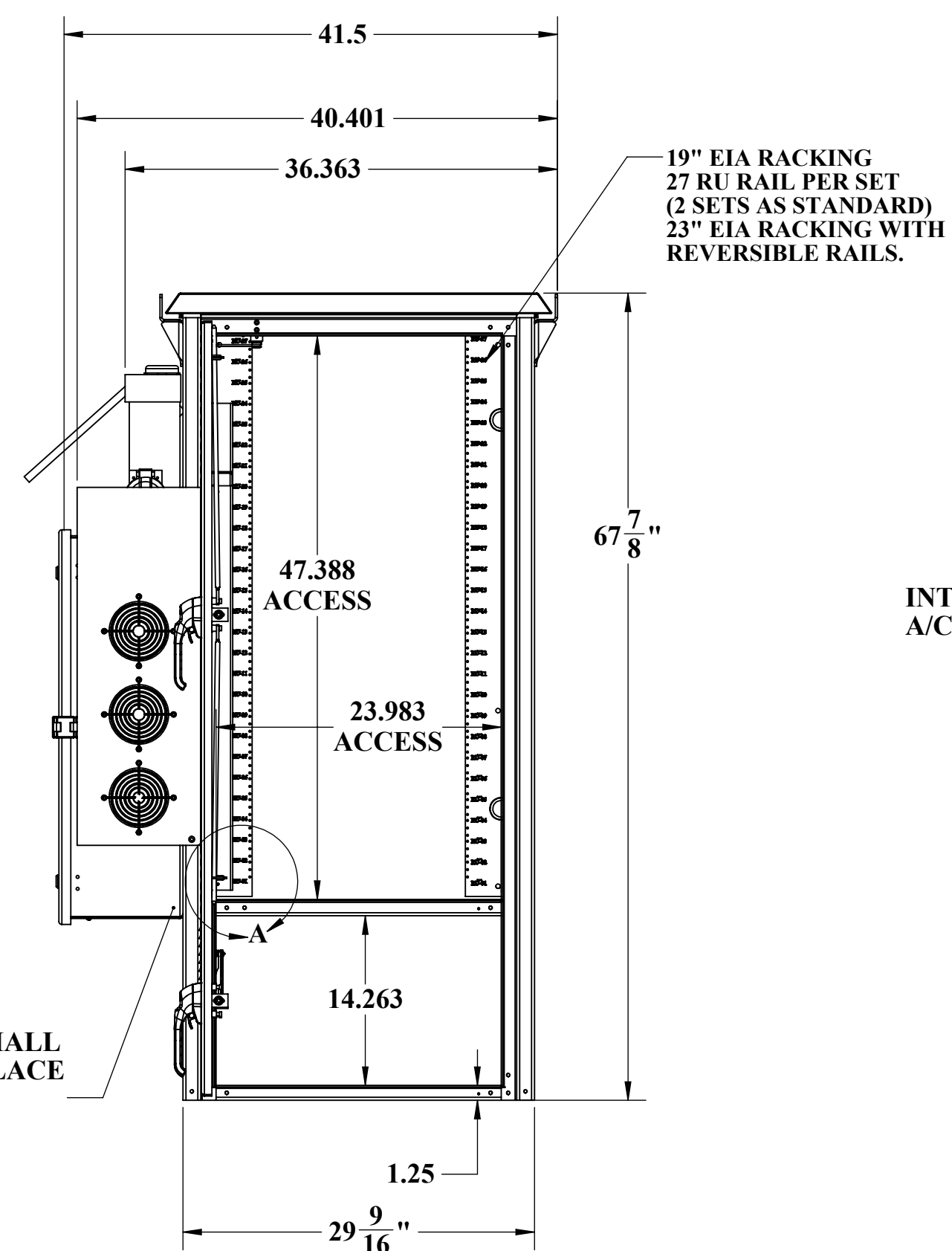
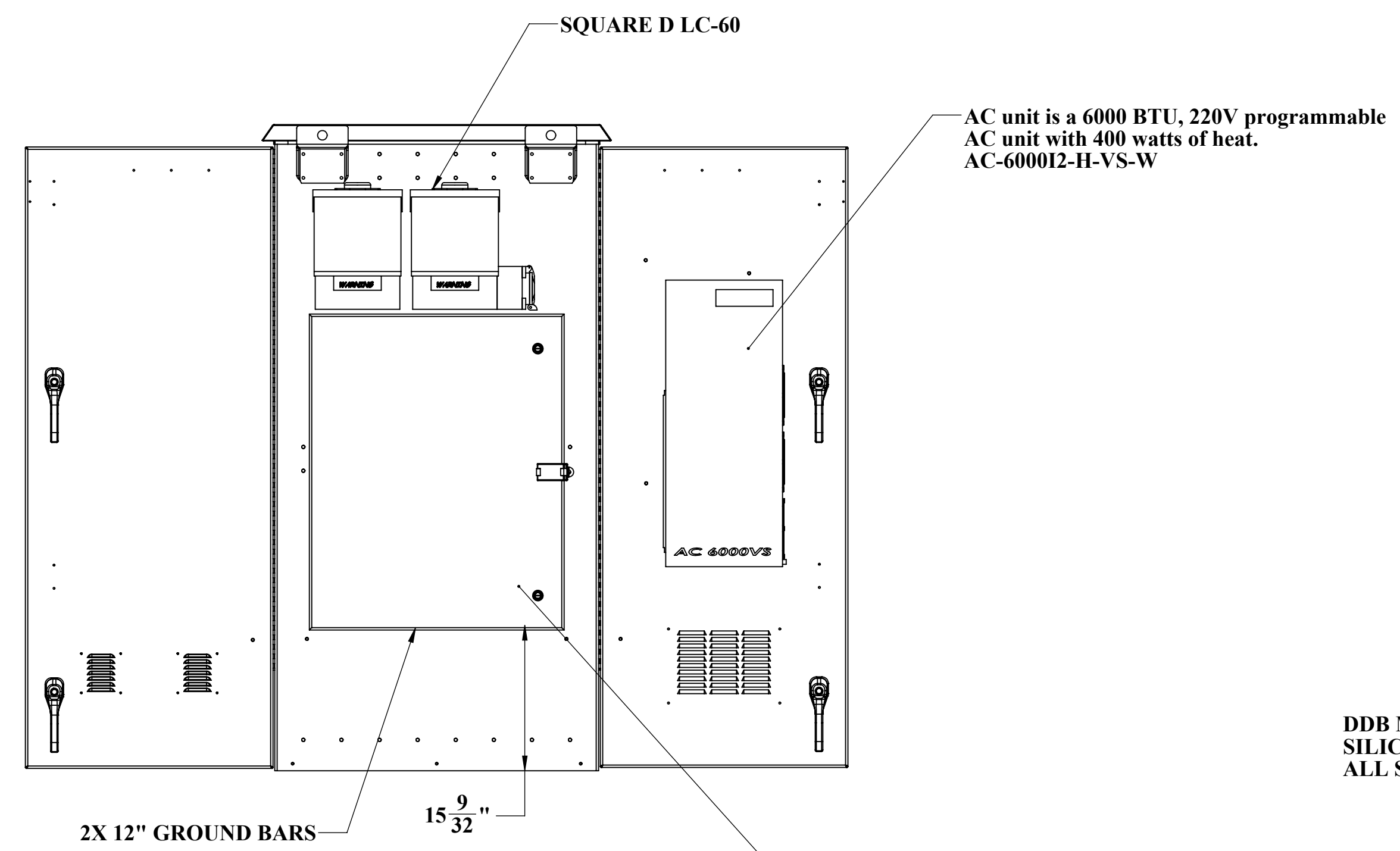
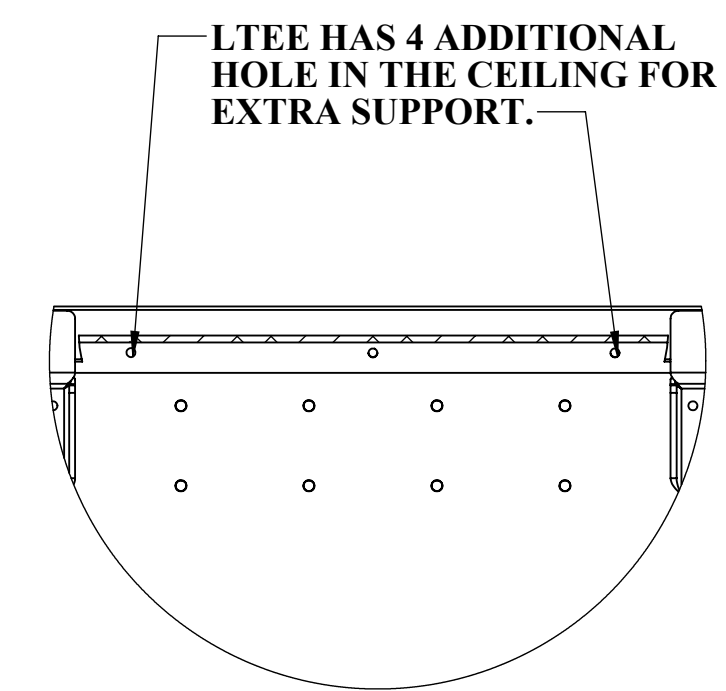
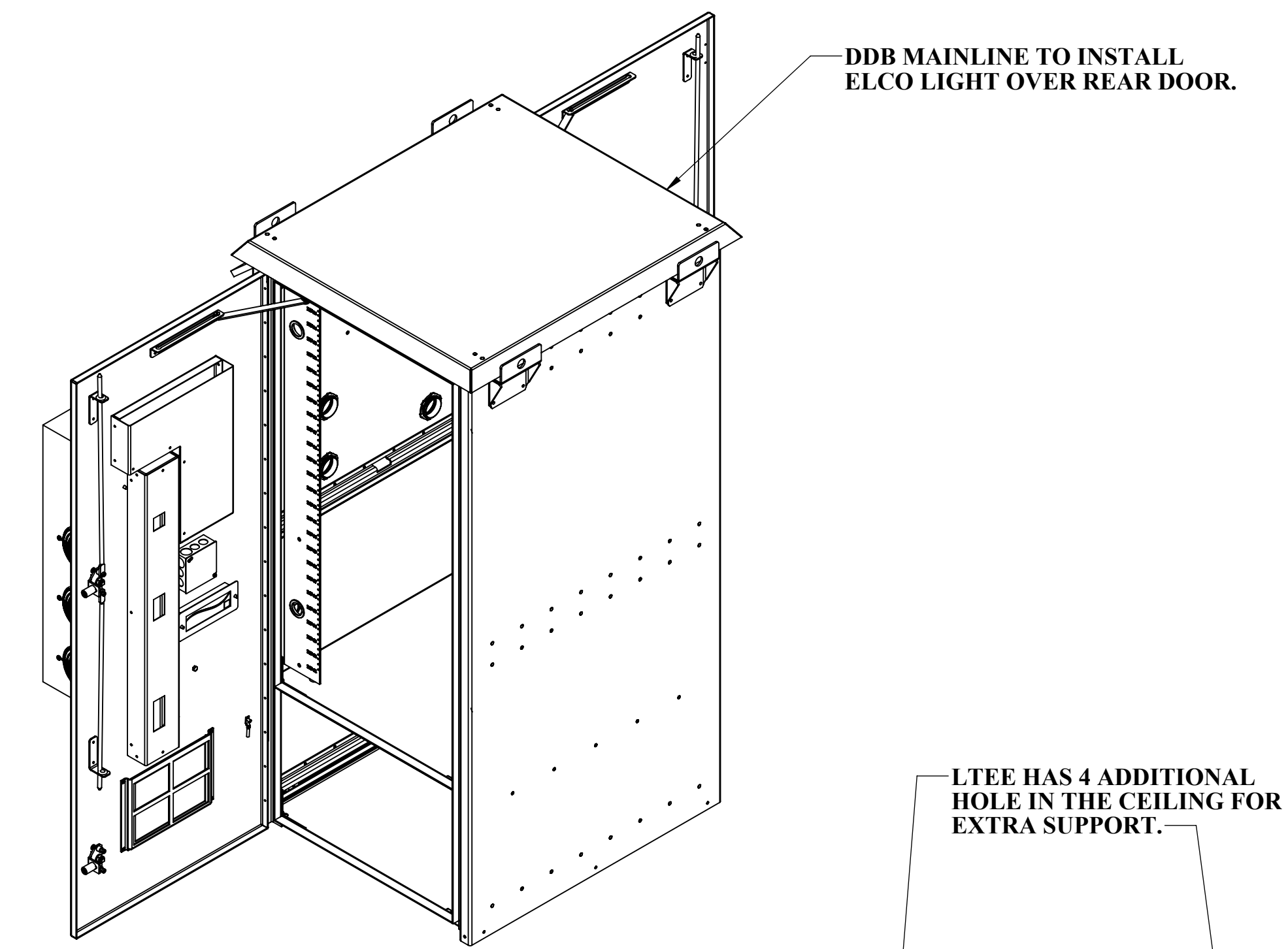
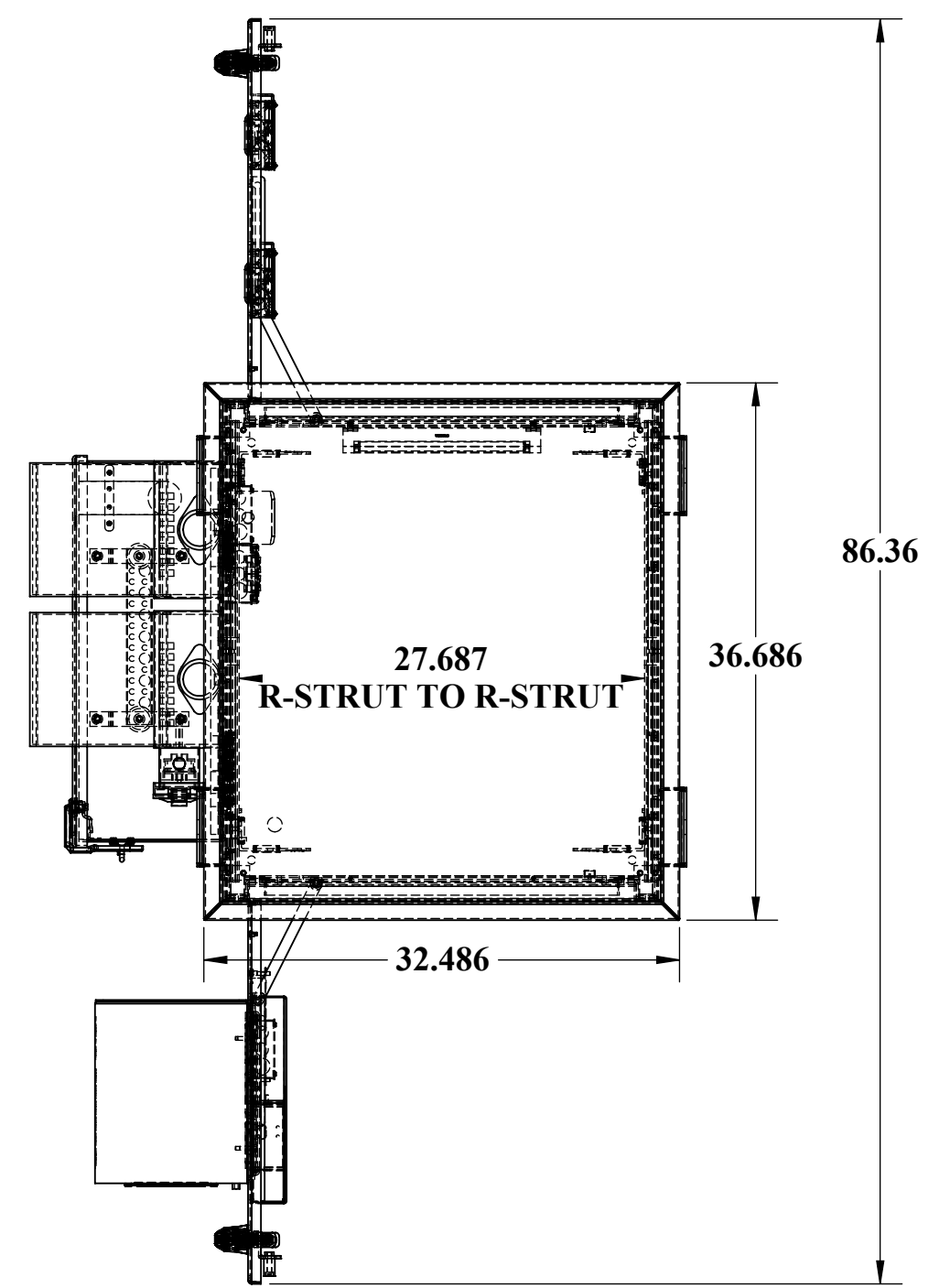
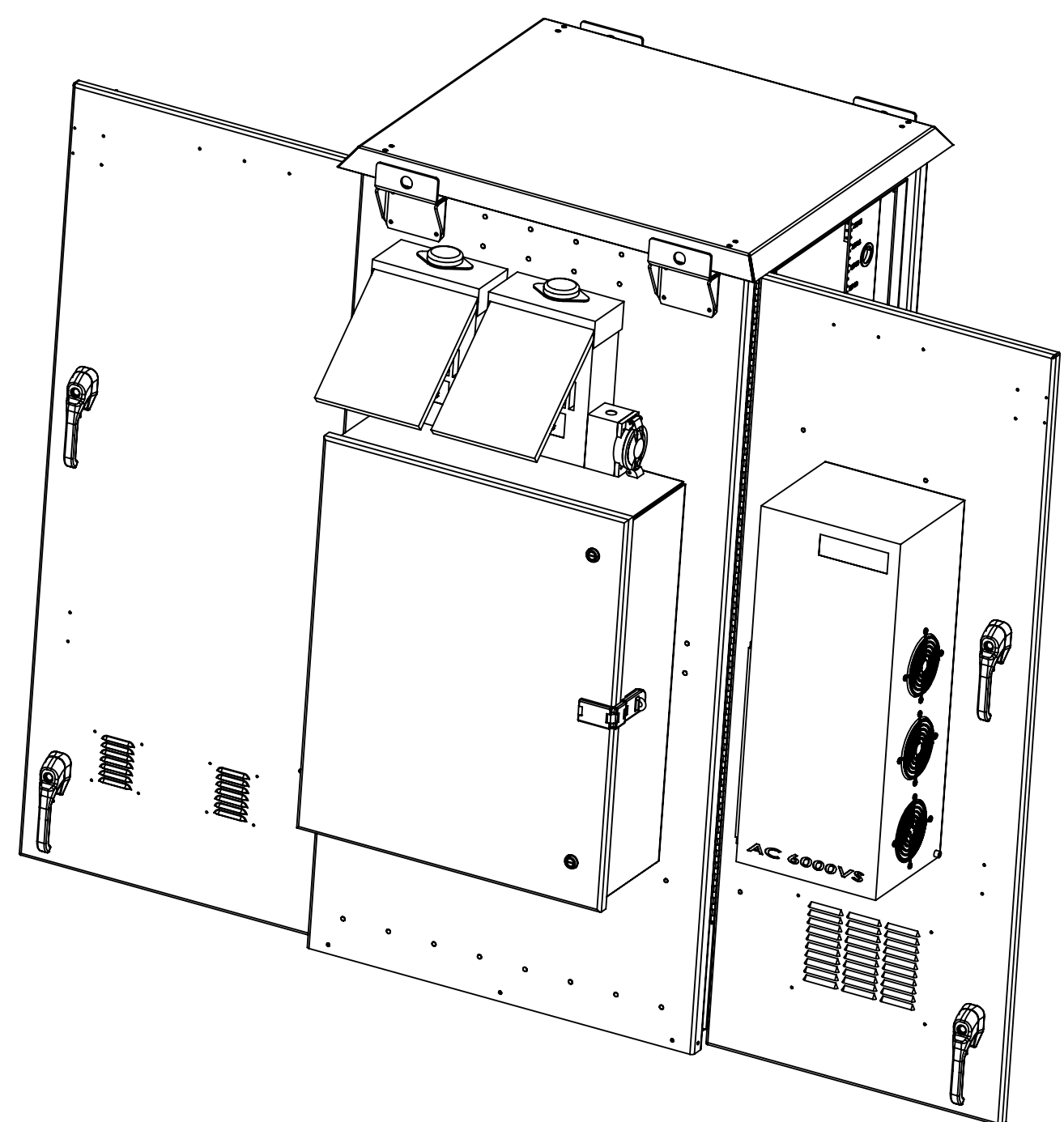
PROTOTYPE

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REVISIONS		
REV.	DESCRIPTION	DATE
A	NEW PRODUCT	9/17/13



- NOTES: UNLESS OTHERWISE SPECIFIED
- DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M
 - DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE SPECIFIED
 - THIS IS A SUPPLEMENTAL DRAWING AND MAY NOT BE FULLY DIMENSIONED. THE NOTES, TOLERANCES, AND SPECIAL INSTRUCTIONS ARE TO BE USED ALONG WITH THE LATEST REVISION OF THE SOLID DATABASE. THE PART OR ASSEMBLY IS TO BE CONTROLLED PER THE ELECTRONIC FILE
 - ALL PEM STUDS SHALL BE FHS FOR STAINLESS ENCLOSURES AND FHA FOR ALUMINUM.
 - ALL EXTERIOR WASHERS SHALL BE SEALING WASHERS.
 - THE FOLLOWING WEATHER STRIPPING SHALL BE USED FOR THE FOLLOWING APPLICATIONS:
DOOR LIP - TRIMLOCK 310B3X1/8C
FAN PLATES - STICKER-TITE 1/8x3/8
ACS - STICKER-TITE 1/4x3/4
 - CUSTOM ENCLOSURES SHALL HAVE SECURITY TORX FOR ALL EXTERIOR HARDWARE.
 - SYMBOL DENOTES CRITICAL DIMENSIONS AND MUST BE INSPECTED
 - REMOVE ALL BURRS AND SHARP EDGES 0.025" MAX RADIUS OR CHAMFER
 - DO NOT DEBURR PRESS FIT HOLES
 - DIMENSIONS SHALL APPLY AFTER ALODINE, PAINT, FINISH, OR COAT IS APPLIED
 - INSTALL PRESS FIT STANDOFFS, STUDS, AND NUTS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.
 - ALL OPEN HOLES SHALL BE POPULATED WITH APPLICABLE HARDWARE.
 - IDENTIFY PART WITH PART NUMBER, REVISION LETTER AND SERIAL NUMBER
 - FINISHED PART TO BE FREE OF OILS, LUBRICANTS, AND OTHER CONTAMINANTS
 - TOLERANCES, UNLESS OTHERWISE SPECIFIED:
a. HOLE SIZE: +/- 0.003"
b. HOLE TO HOLE: +/- 0.005"
c. HOLE TO EDGE: +/- 0.010"
e. HOLE TO FOLD: +/- 0.015"
f. FOLD TO FOLD: +/- 0.020"



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
ANGULAR: FRACTIONAL/NO DECIMAL
ONE PLACE DECIMAL
TWO PLACE DECIMAL
THREE PLACE DECIMAL
ALL HOLES: 4000R
MATERIAL: 6061-T6 ALUMINUM
PAINT: PLX4372-09RAL9003-38
DO NOT SCALE DRAWING

NAME	DATE	DDB Unlimited Inc.		
Model by: DDB	08/07/13	LTEE1-A		
Drawn by: MarvinS	08/07/13	SIZE	Cage Code:	DWG. NO.:
Sales.Rep:		D	385Y5	00716
Q.A.Appr:		SCALE: 1:12	WEIGHT: 440 lbs.	REV
Prod.Mgr:				~
Control Number:				SHEET 1 OF 13

DDB FORM: 7-1-7 REV: D 02/07/13

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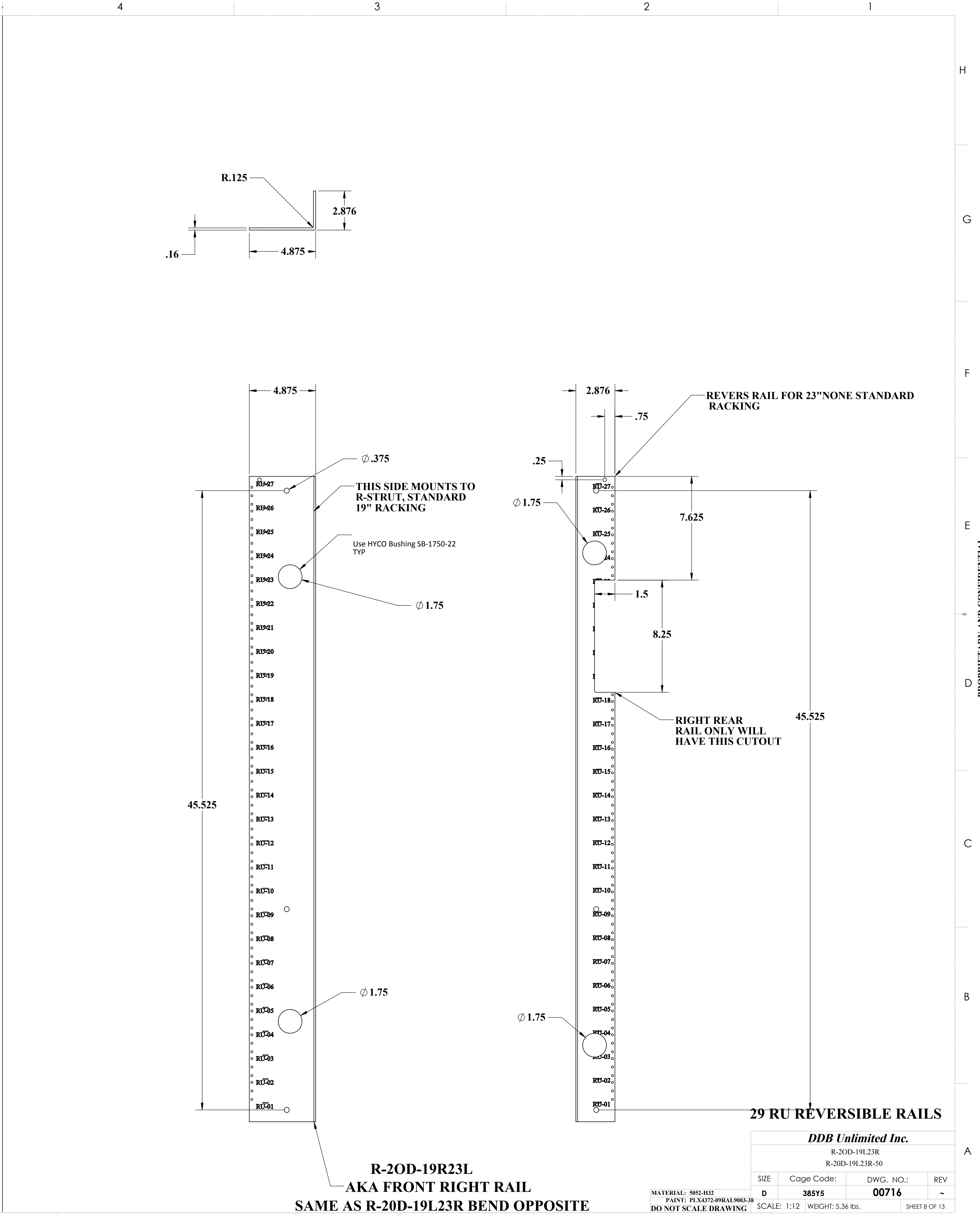
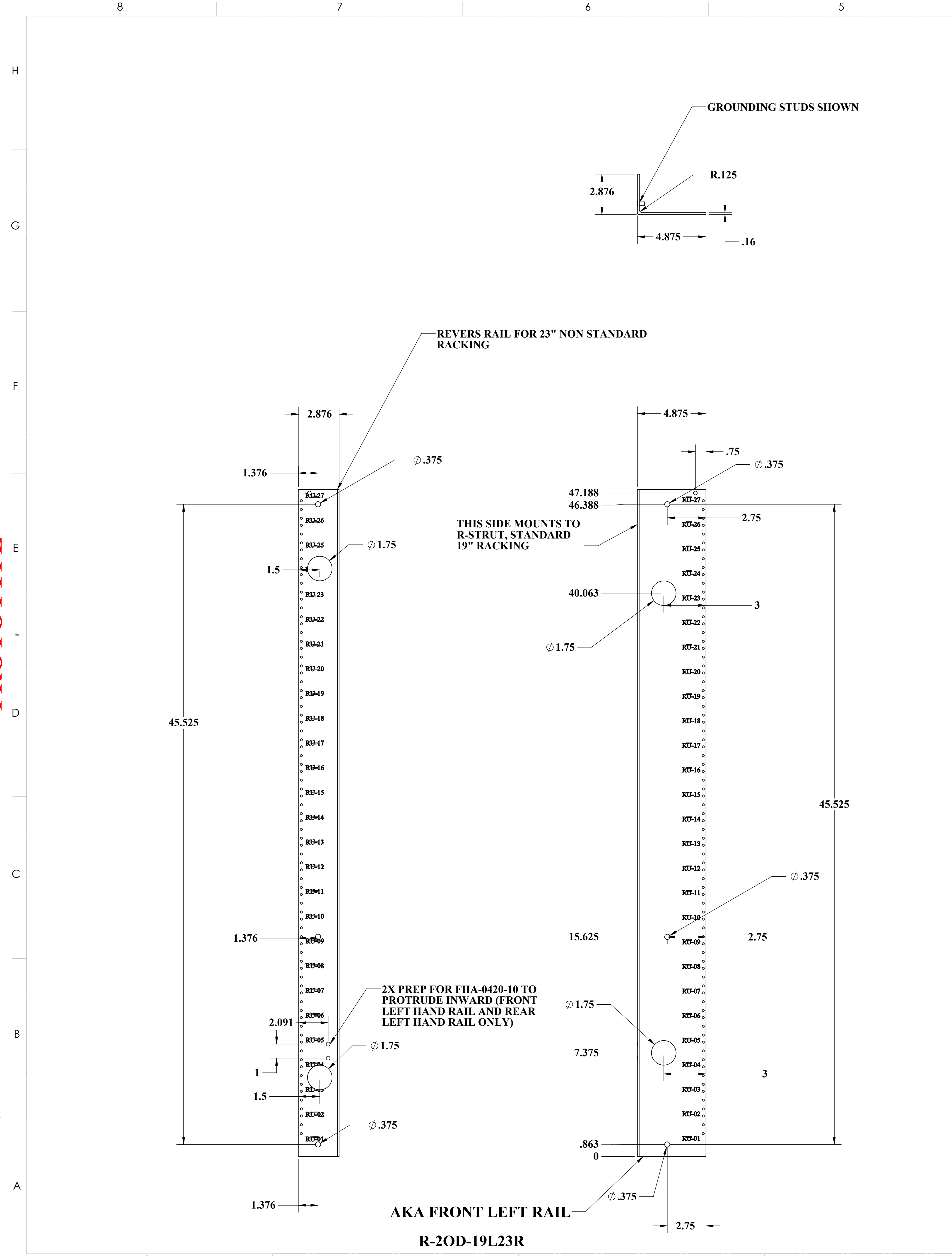
PROTOTYPE

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PROTOTYPE

DDB Unlimited Inc.			
R-20D-19L23R			
R-20D-19L23R-50			
SIZE	Cage Code:	DWG. NO.:	REV
D	385Y5	00716	~
MATERIAL: 5052-H32			
PAINT: PLX4372-09RAL9003-38			
DO NOT SCALE DRAWING			
SCALE: 1:12		WEIGHT: 5.36 lbs.	
SHEET 8 OF 13			

PROPRIETARY AND CONFIDENTIAL
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 REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF DDB Unlimited, INC. IS PROHIBITED.

DDB FORM: 7-1-2 REV: D 02/07/13

PROTOTYPE

PROTOTYPE

PROTOTYPE

PROTOTYPE

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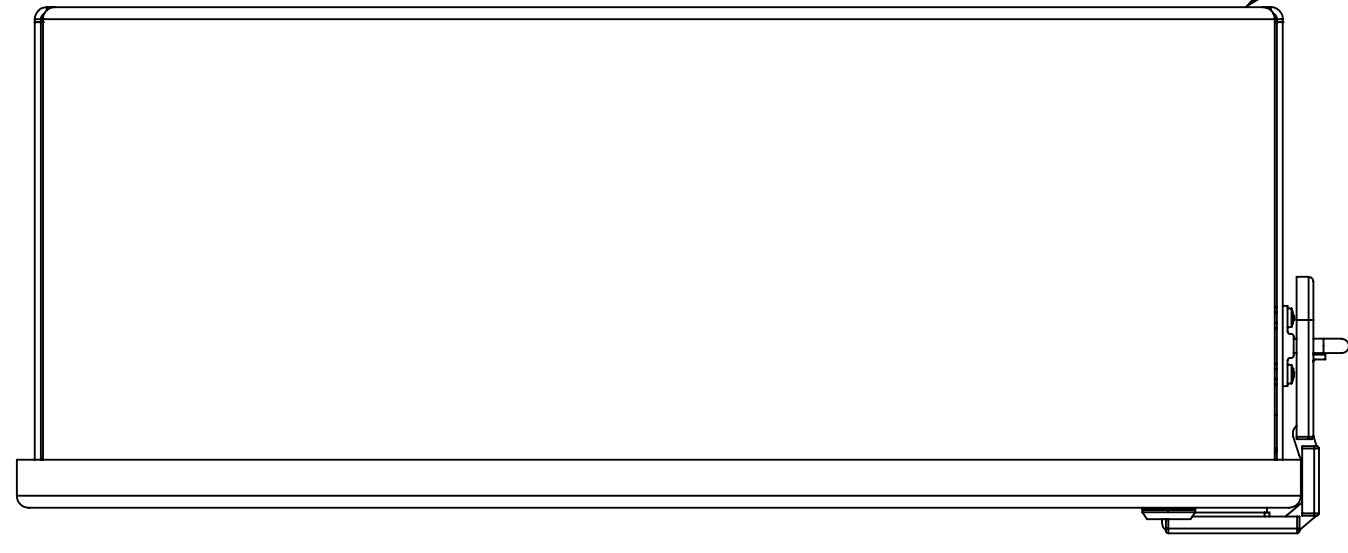
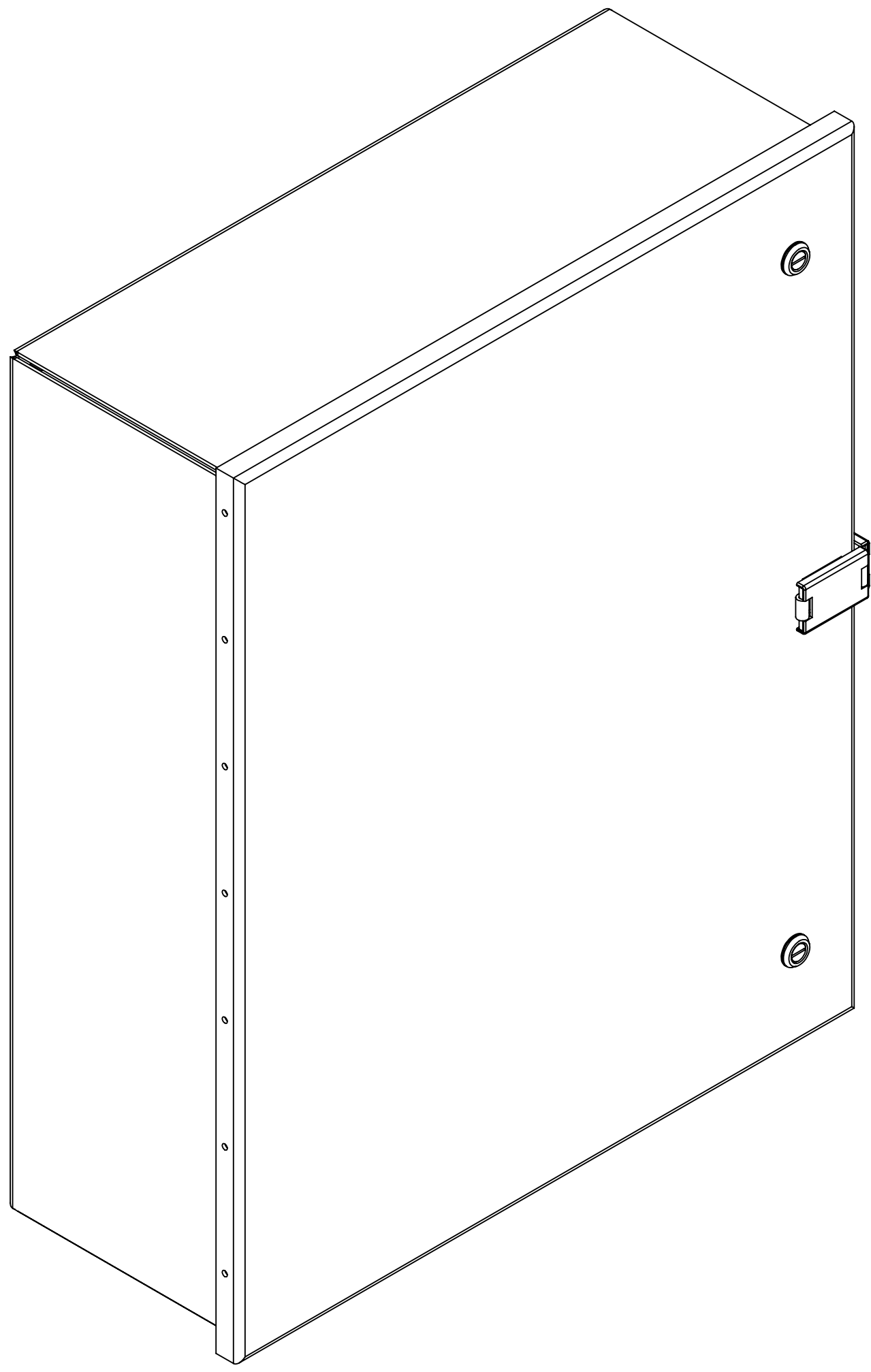
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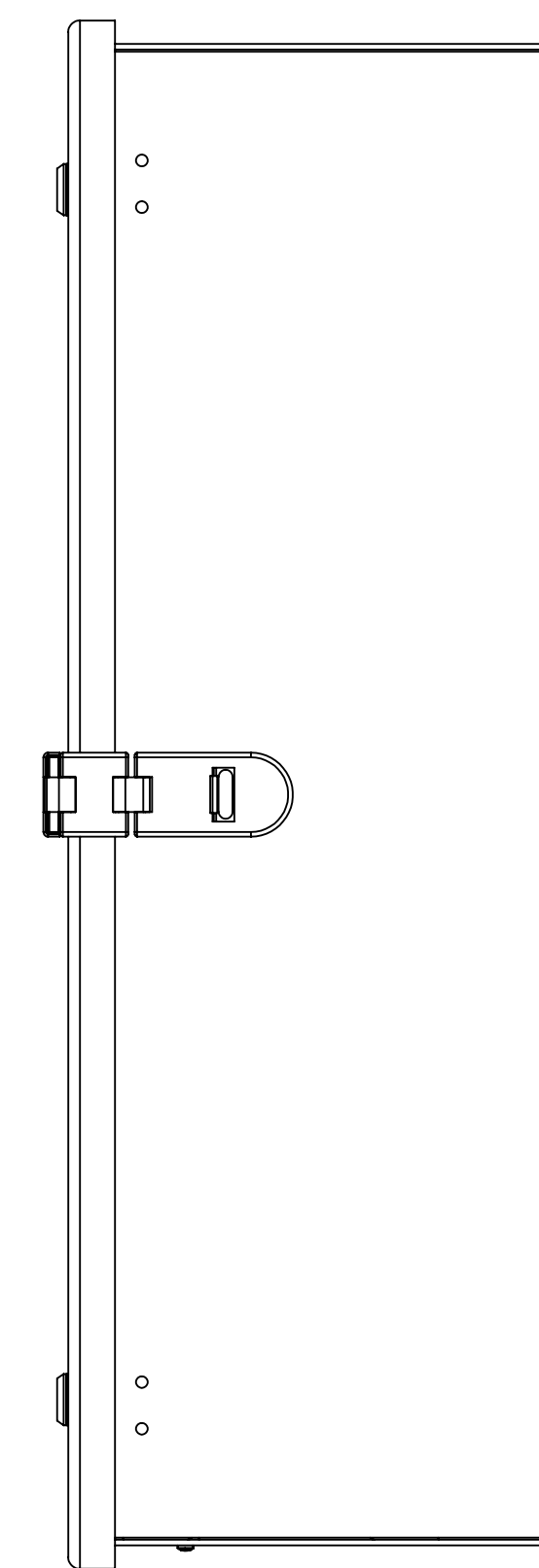
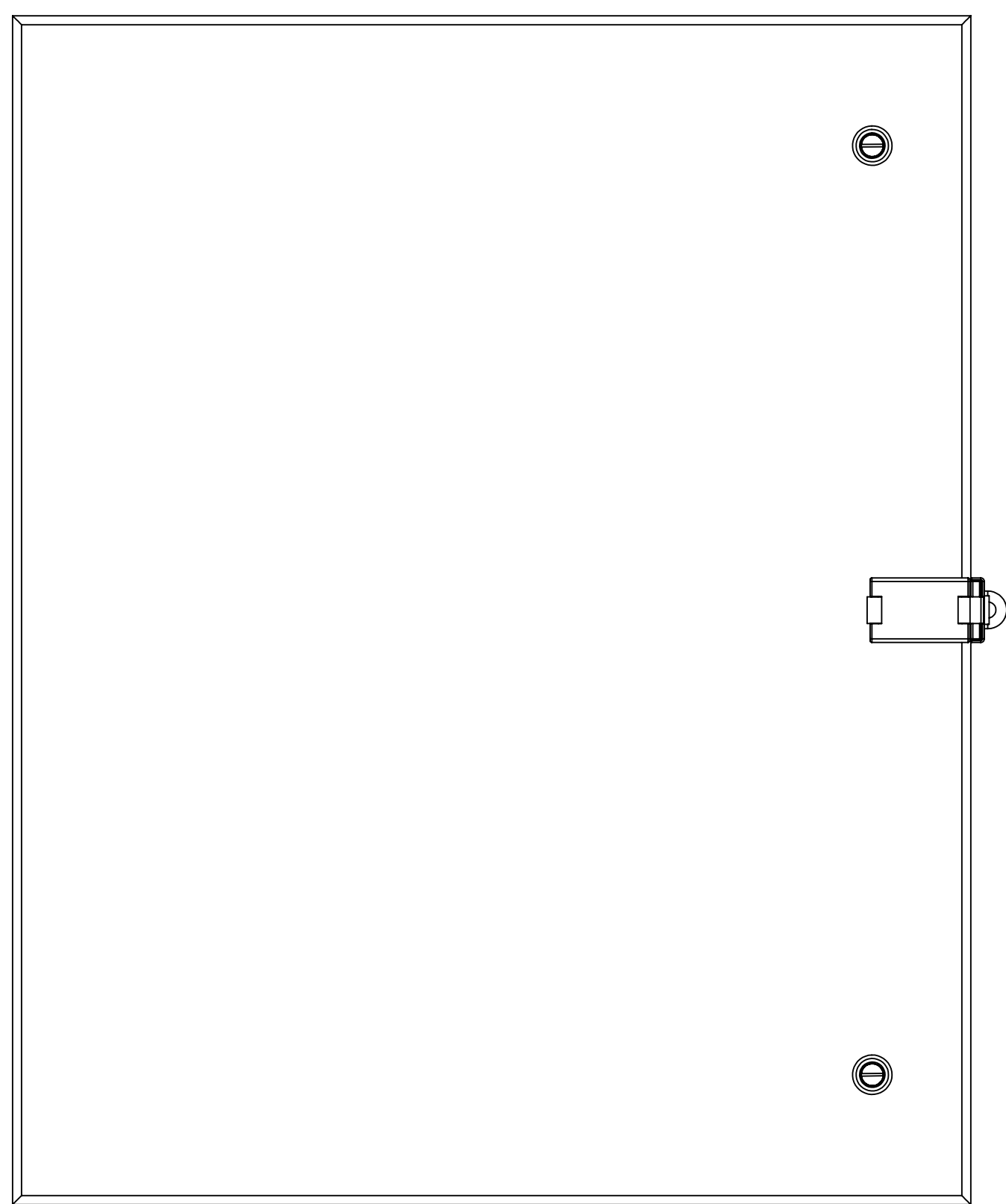
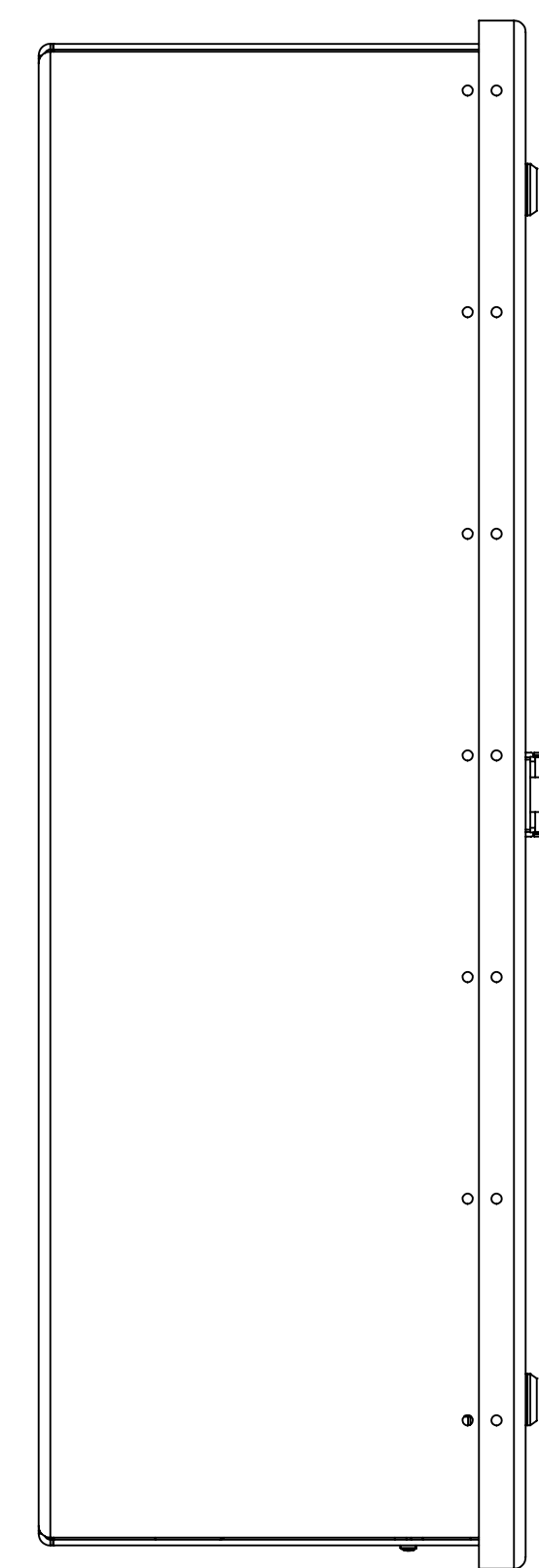
3

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DDB MAINLINE SHALL SEAL ALL FOR SIDES WITH SILICONE.



PROTOTYPE

PROTOTYPE

DDB FORM: 7-1-2 REV: D 02/07/13

PROTOTYPE

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PROTOTYPE

DDB Unlimited Inc.			
WLTEE-Spool box			
SB-32.1875X26X10			
SIZE	Cage Code:	DWG. NO.:	REV
D	385Y5	00716	~
MATERIAL: 5052-H32		PAINT: PLX4372-09RAL9003-38	
DO NOT SCALE DRAWING		SCALE: 1:12	WEIGHT: lbs.
			SHEET 11 OF 13

PROTOTYPE

PROTOTYPE

PROTOTYPE

PROTOTYPE

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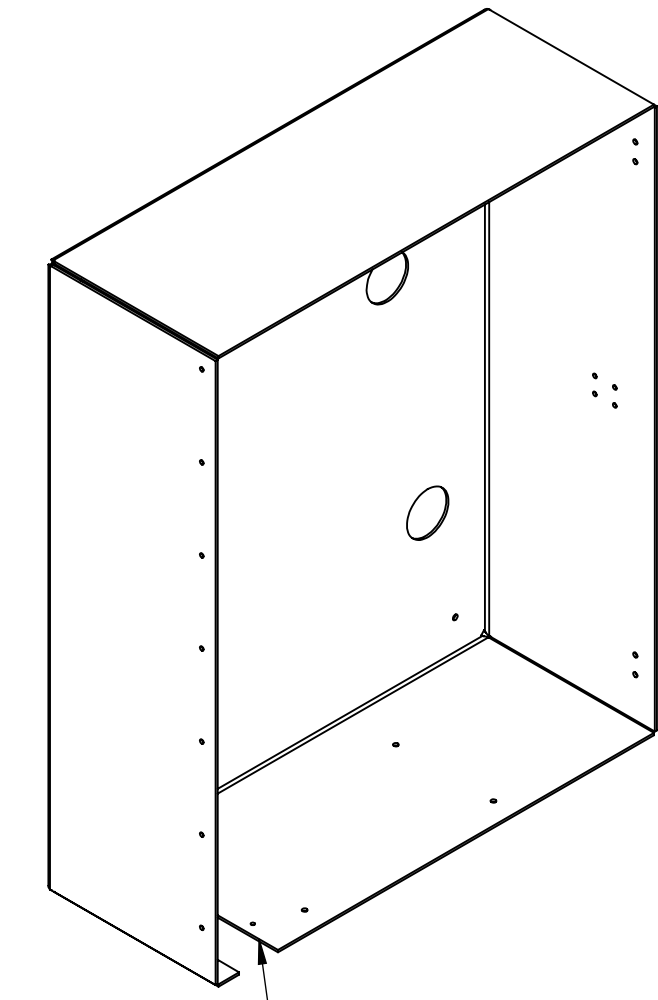
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PROTOTYPE

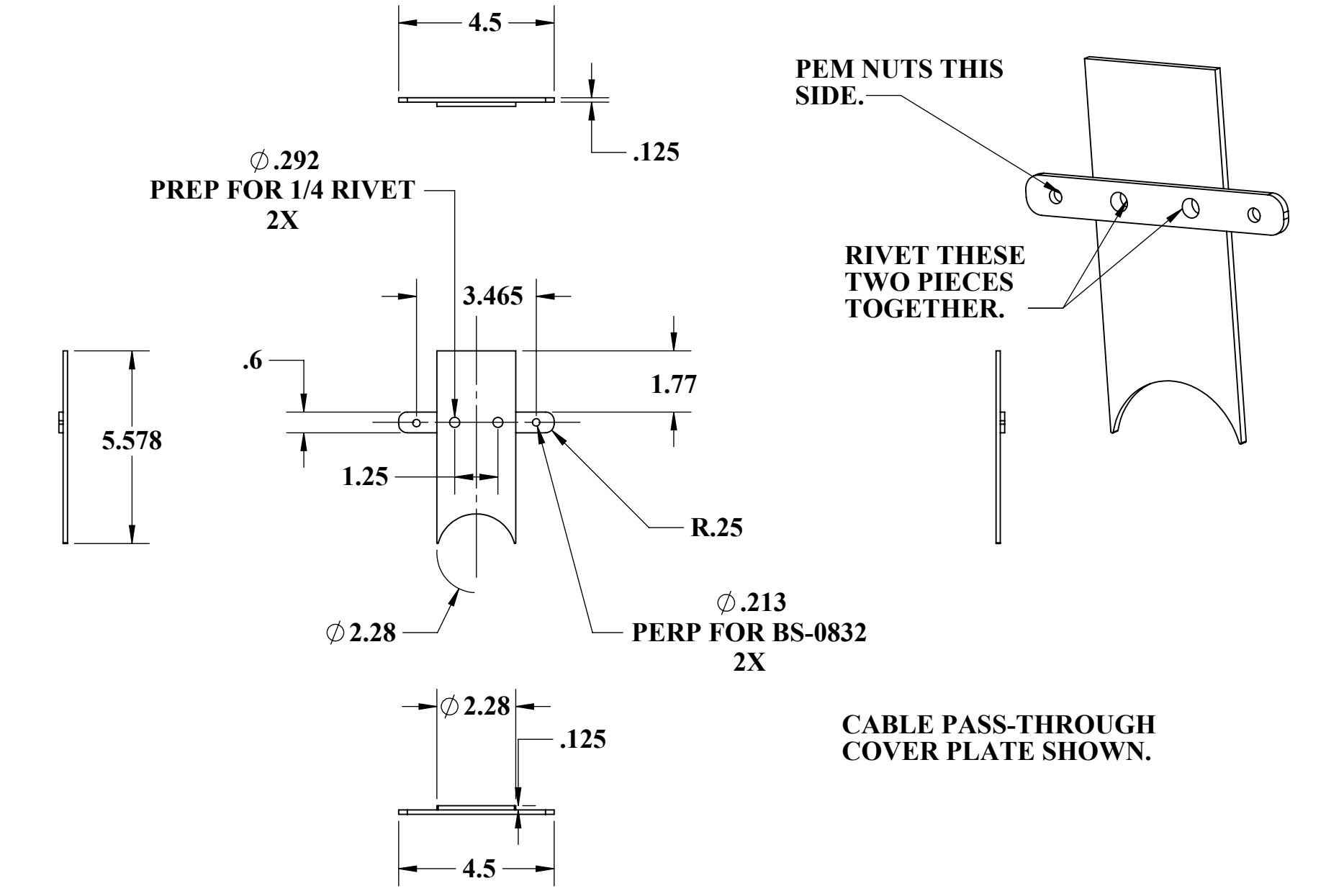
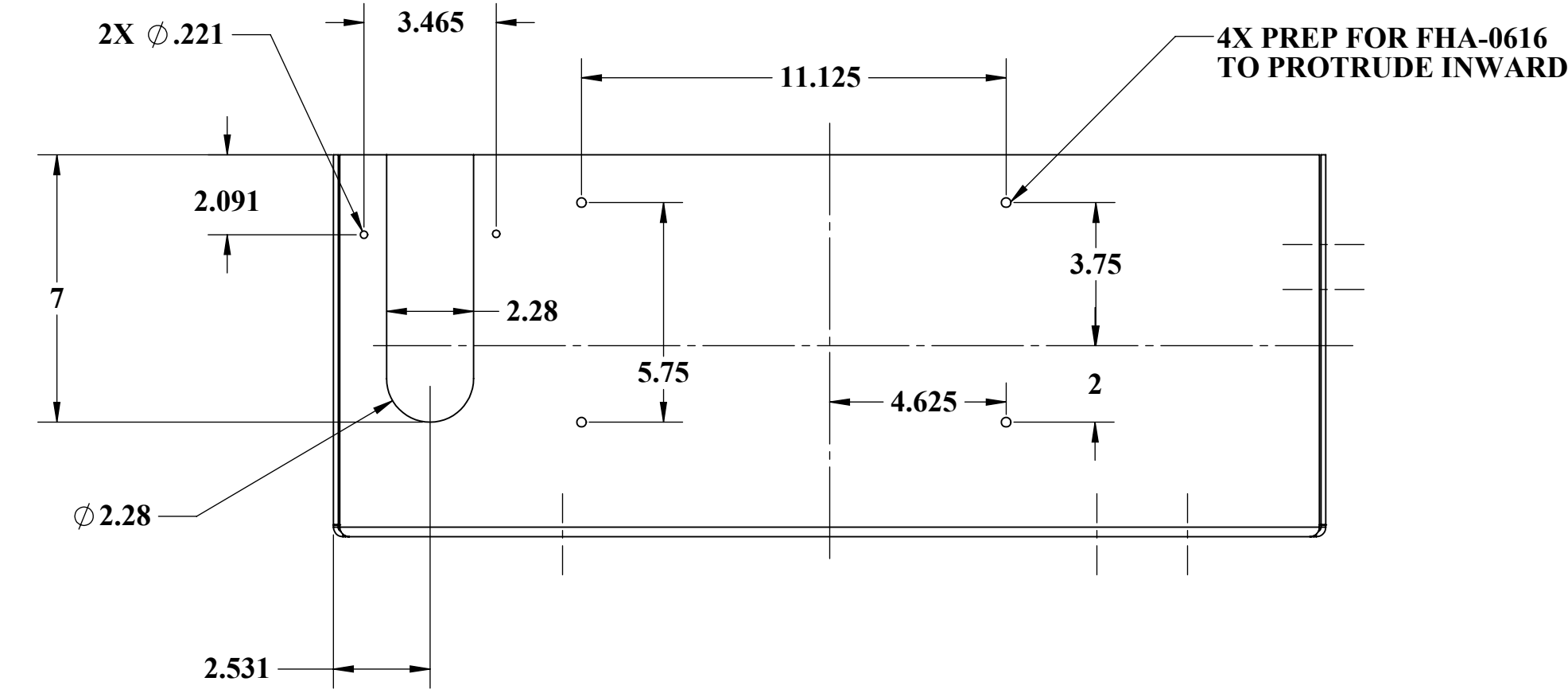
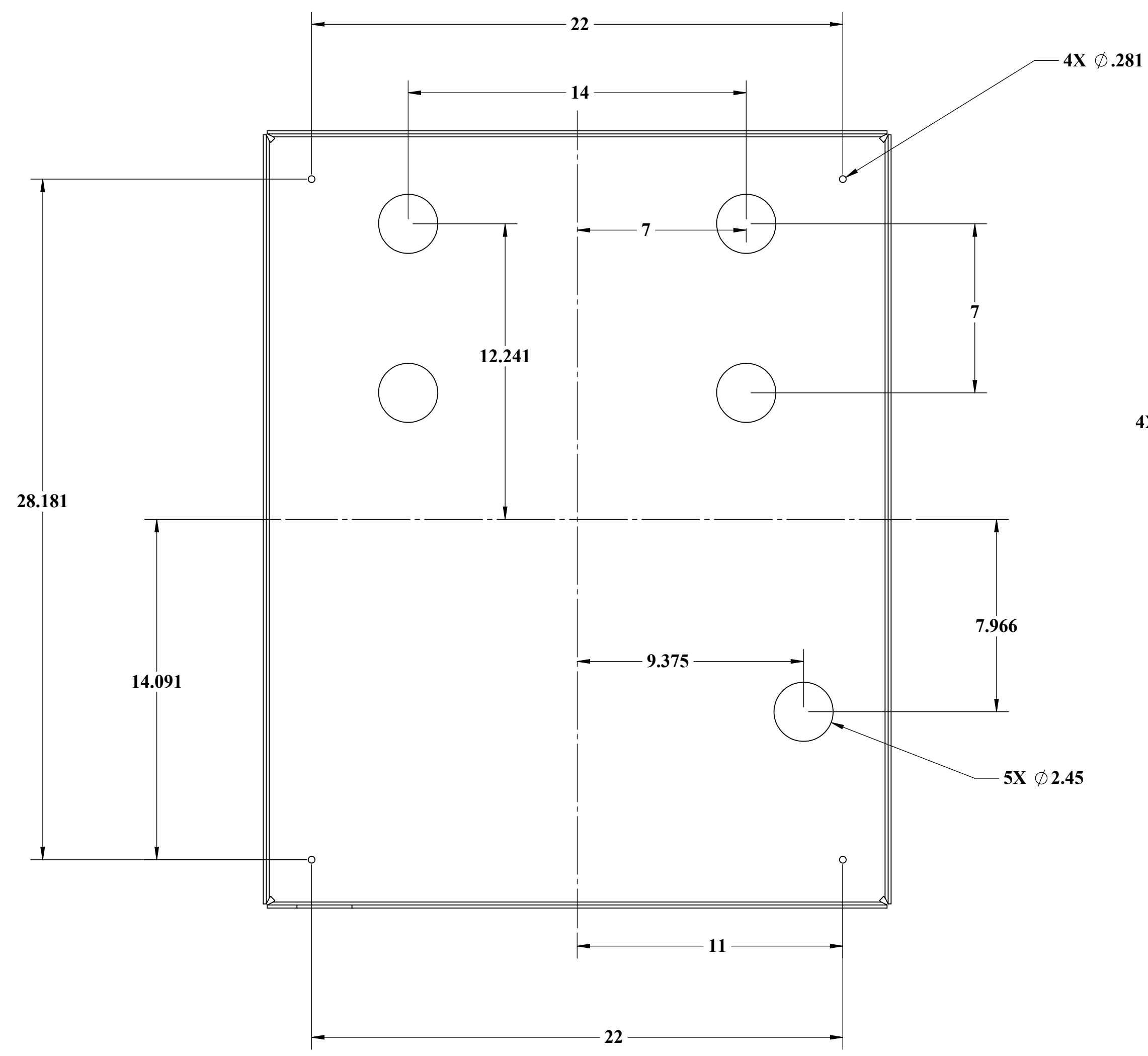
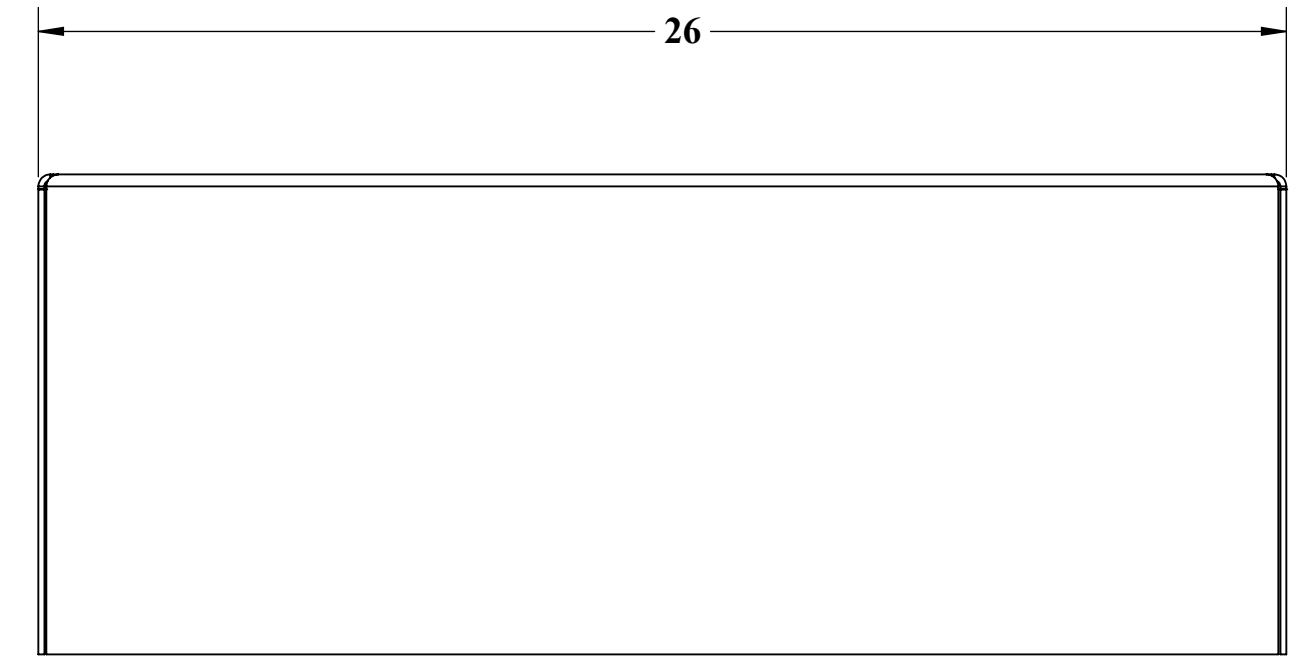
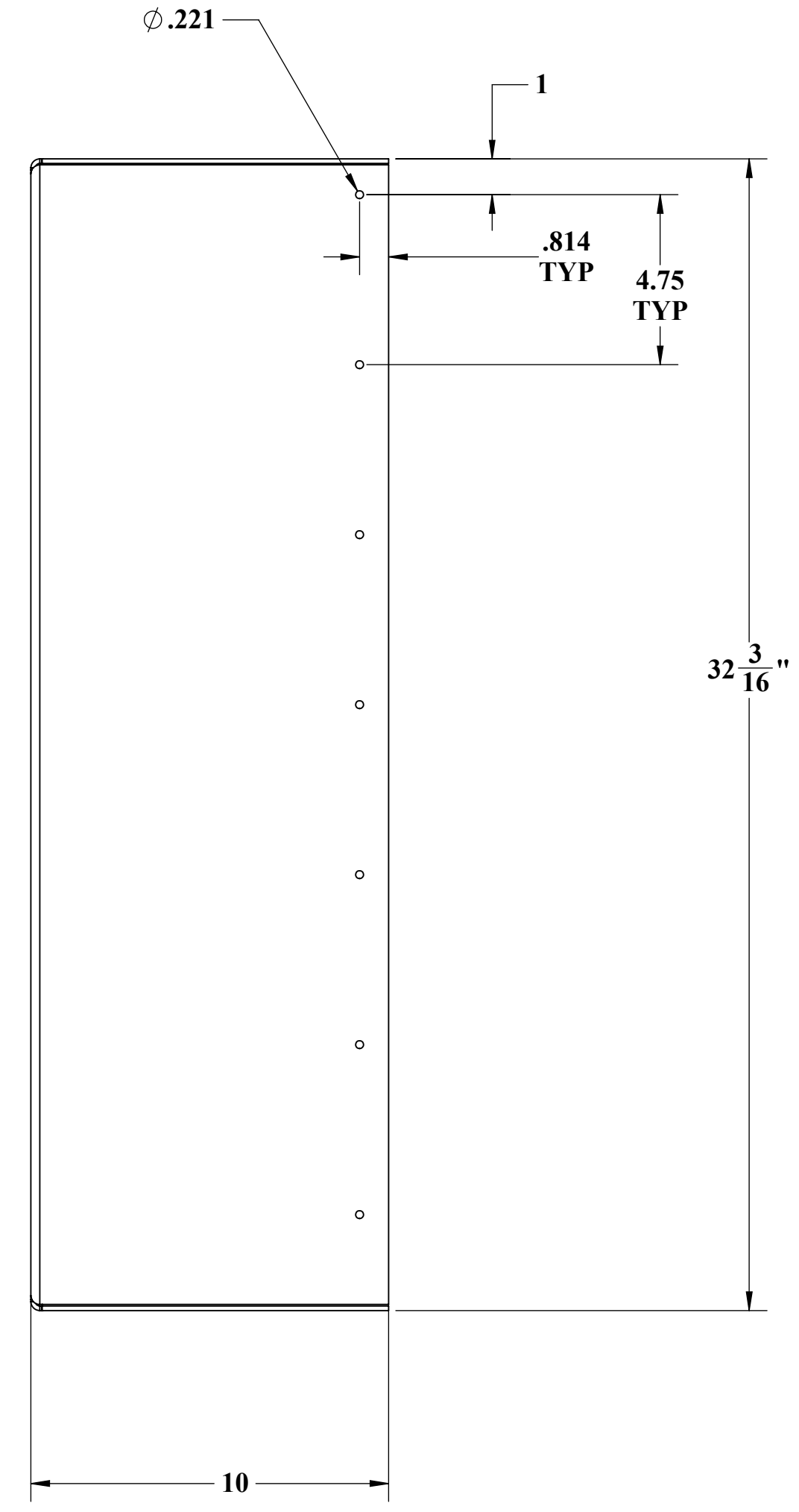
PROTOTYPE

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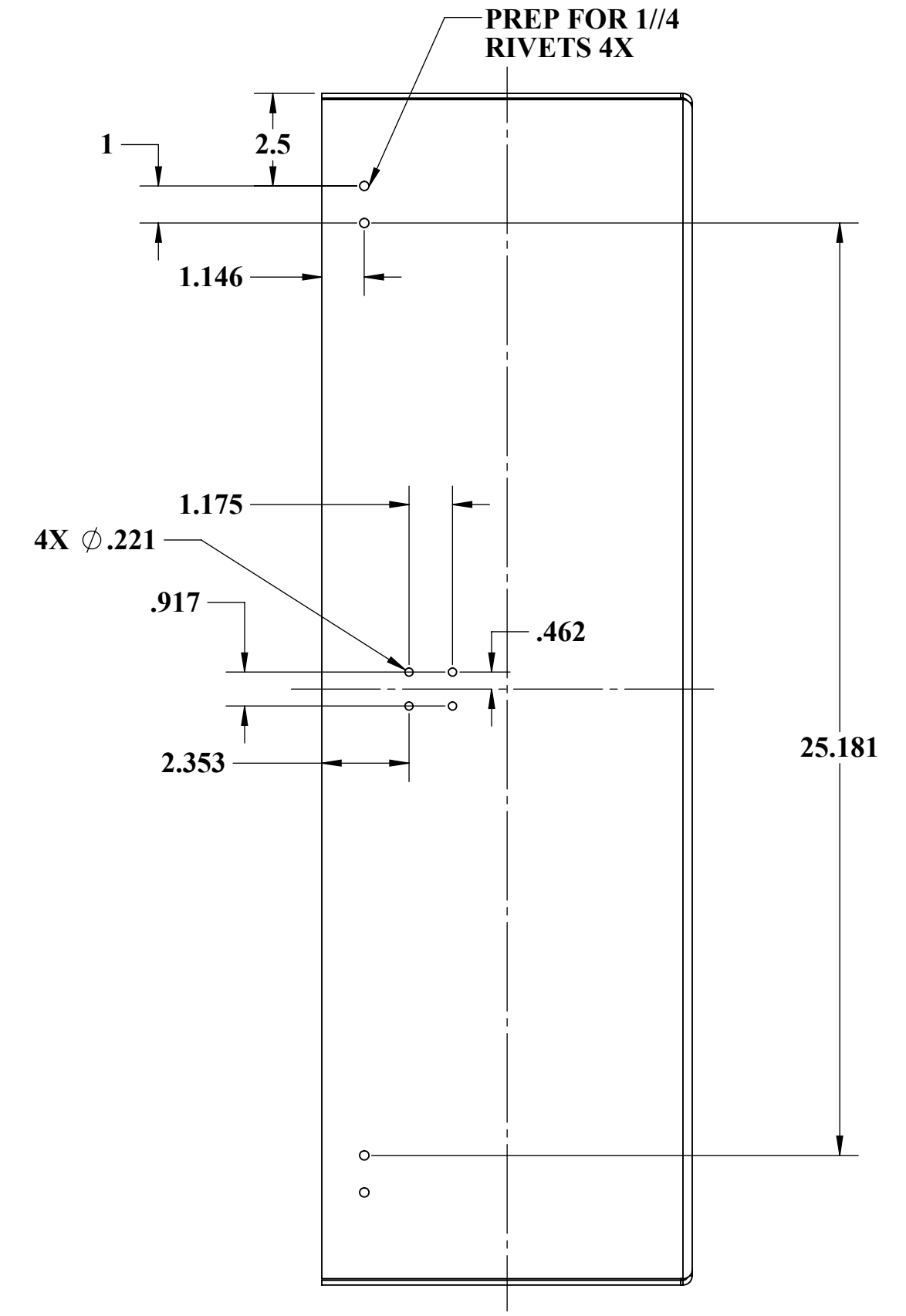
CABLE PASS-THROUGH OPTION.



PEM NUTS THIS SIDE.

RIVET THESE TWO PIECES TOGETHER.

CABLE PASS-THROUGH COVER PLATE SHOWN.



32-3/16" X 26" X 10"
DDB Unlimited Inc.
Spoolbox Base

SIZE	Cage Code:	DWG. NO.:	REV
D	385Y5	00716	~
MATERIAL: 5052-H32		SCALE: 1:12 WEIGHT: lbs.	
PAINT: PLX4372-09RAL9003-38		SHEET 13 OF 13	
DO NOT SCALE DRAWING			

DDB FORM: 7-1-2 REV: D 02/07/13

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