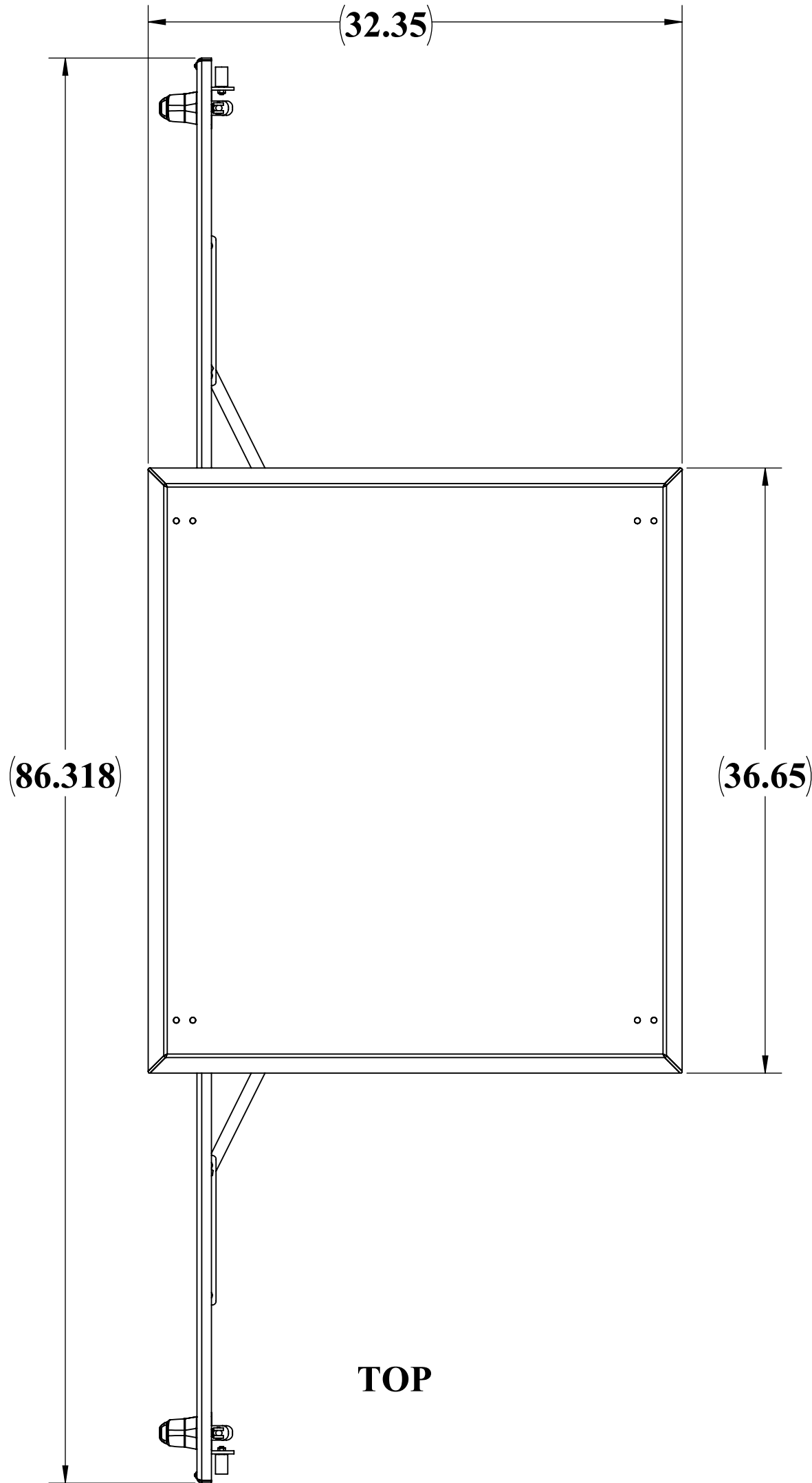
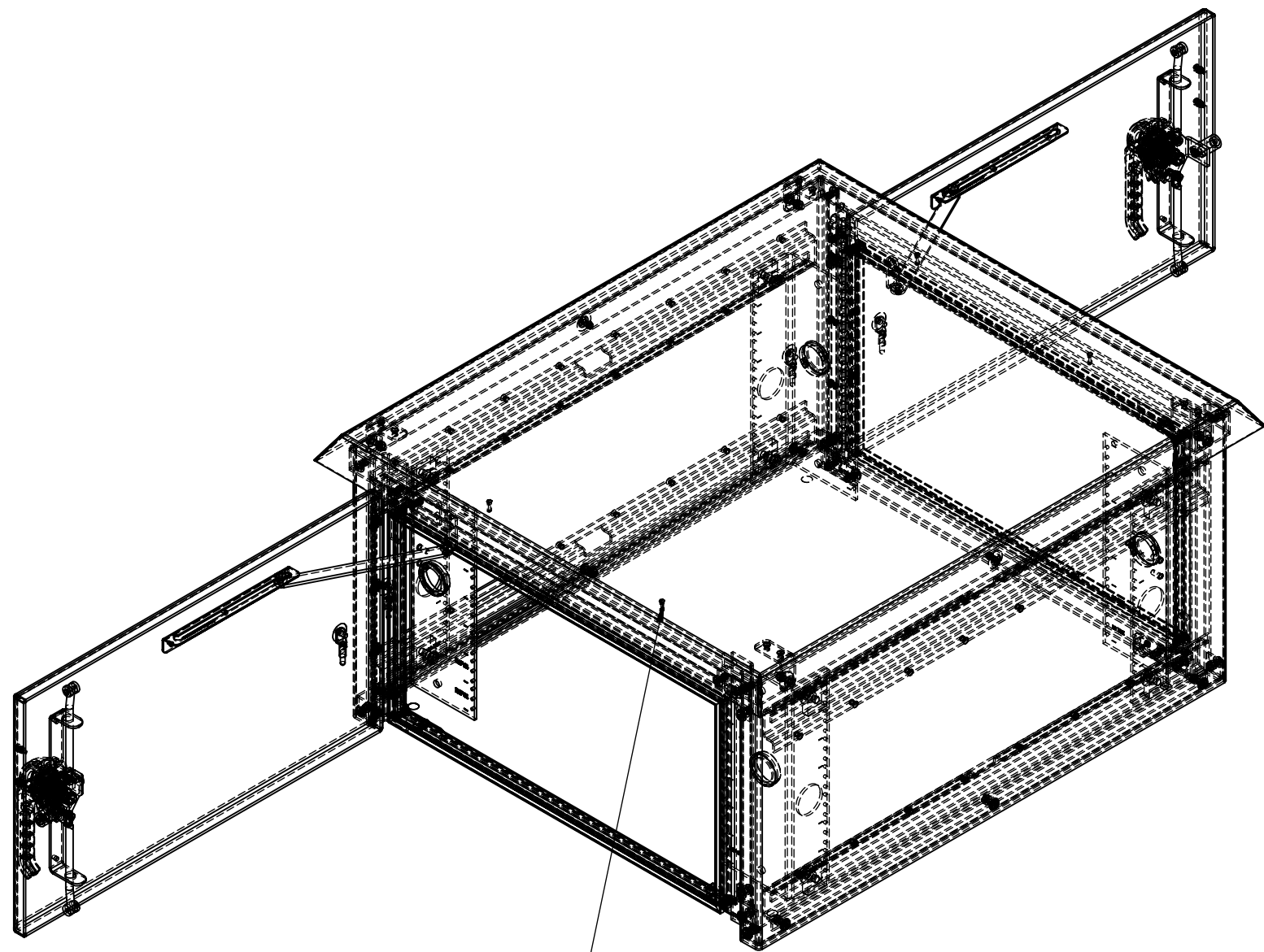


WEB DRAWING (NOT FOR FABRICATION)

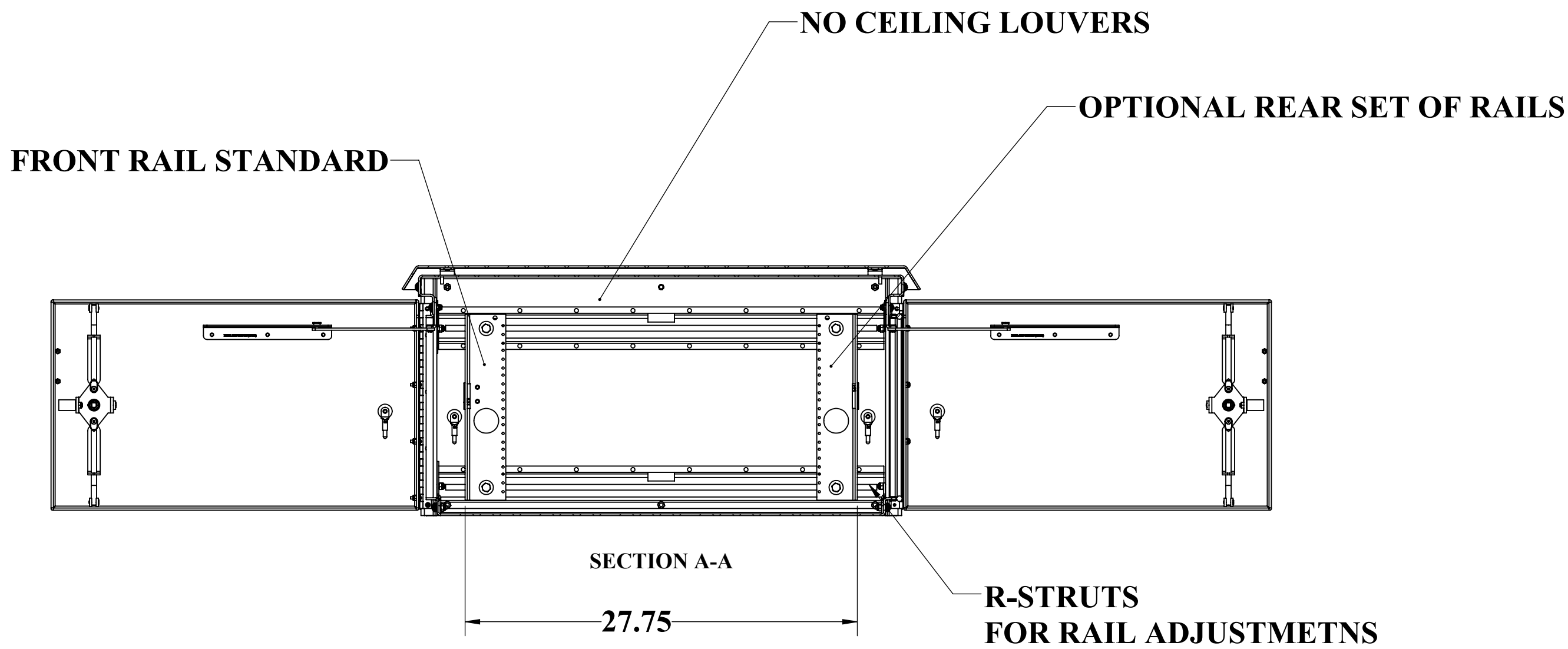
REVISIONS		
REV.	DESCRIPTION	DATE
A	MADE DRAWING PER DR-02051	6/26/2019



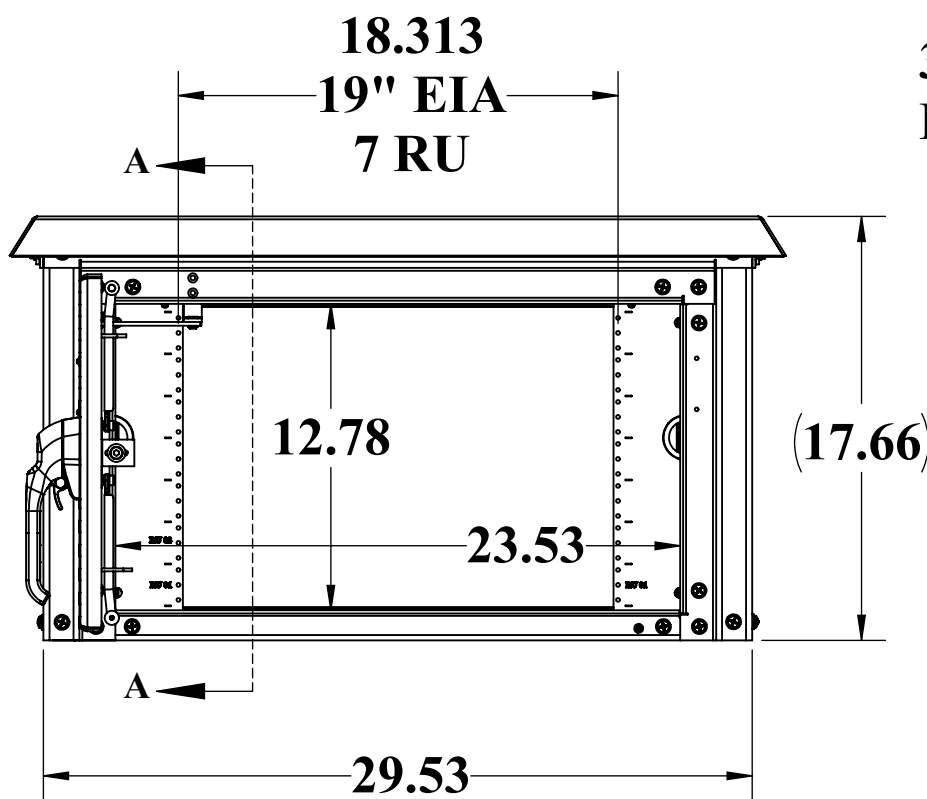
TOP



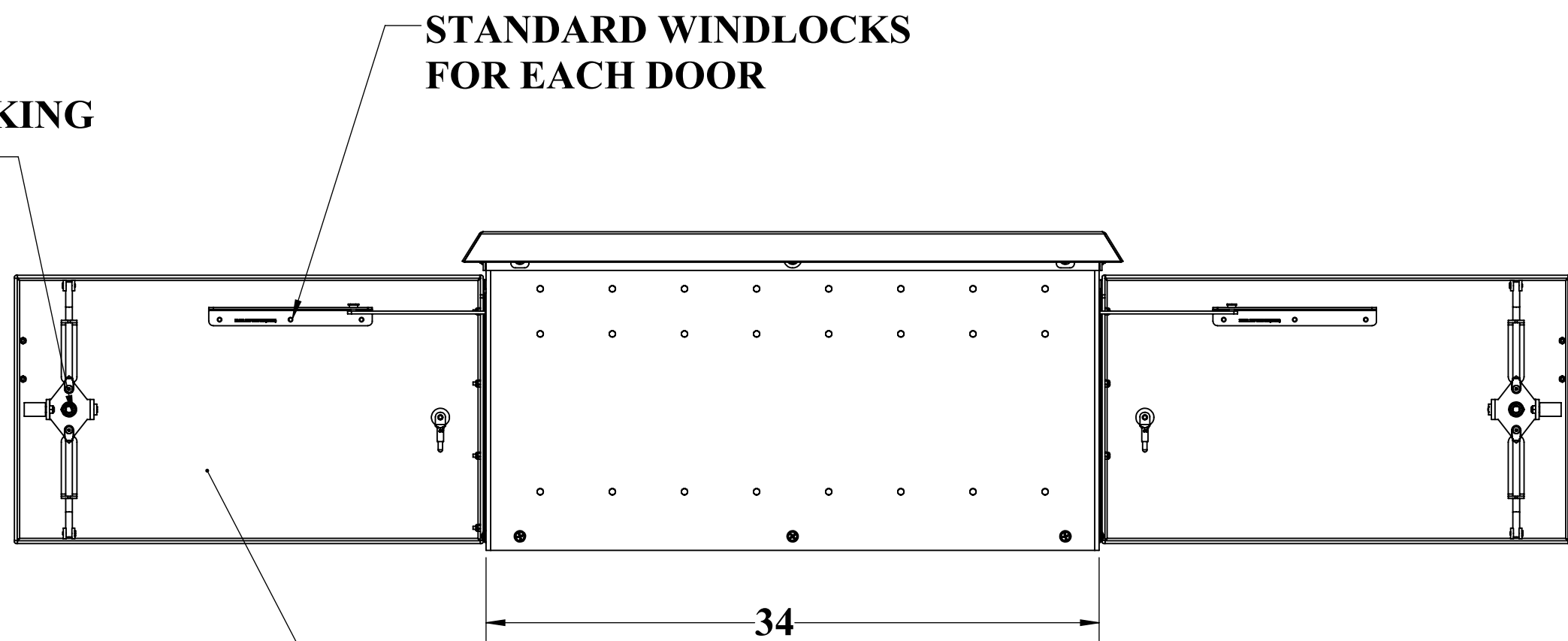
STANDOFFS STANDARD
FOR OPTIONAL LIGHTING
OVER EACH DOOR.



FRONT



3 POINT LOCKING
EACH DOOR



RIGHT SIDE

WEB DRAWING (NOT FOR FABRICATION)

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	DDB Unlimited Inc.			
DIMENSIONS ARE IN INCHES		Model by:	DDB	6/27/2019	WOD-XXXX-UL50		
ANGULAR: 21°		Drawn by:	gerone	07/15/19	WOD, 16"H, DD UL50		
FRACTIONAL/NO DECIMAL: 1/16, 1/8, 1/4, 1/2, 3/4, 1, 1 1/2, 2, 3, 4, 6, 8, 12, 16, 24, 36, 48, 60, 72, 96, 120, 144, 180, 240, 360, 480, 720, 1440		Sales Rep:	Ryan Campbell		SIZE	Cage Code:	DWG. NO.:
ONE PLACE DECIMAL: 0.1, 0.2, 0.3, 0.4, 0.5, 0.6, 0.7, 0.8, 0.9		Q.A. Appr:	tray	07/18/19	D	385Y5	02051
TWO PLACE DECIMAL: 0.01, 0.02, 0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09		Prod.Mgr:	ClarkK	07/19/19	SCALE: 1:8	WEIGHT: 93 lbs.	SHEET 1 OF 3
THREE PLACE DECIMAL: 0.001, 0.002, 0.003, 0.004, 0.005, 0.006, 0.007, 0.008, 0.009		Control Number:					
ALL HOLES: ALUMINUM							
MATERIAL: 5052-H32-0.125" ASTM-B209-04							
PAINT: DIAMOND VEGEL, BEIGE GLOSS TEXTURE ET-4028							
DO NOT SCALE DRAWING							

DDB FORM: 7.1-2-REV:K 08/02/17

WEB DRAWING (NOT FOR FABRICATION)

4X $\phi \frac{9}{16}$ "
ETCHINGS

$\phi 26$
FLOOR ETCHINGS

$\phi 28 \frac{1}{2}$ "
FLOOR
ETCHNGS

27.75
RAIL FACE
TO RAIL FACE

20.75

$27 \frac{3}{4}$ "
R-STRUT
TO R-STRUT

$38 \frac{3}{4}$ "

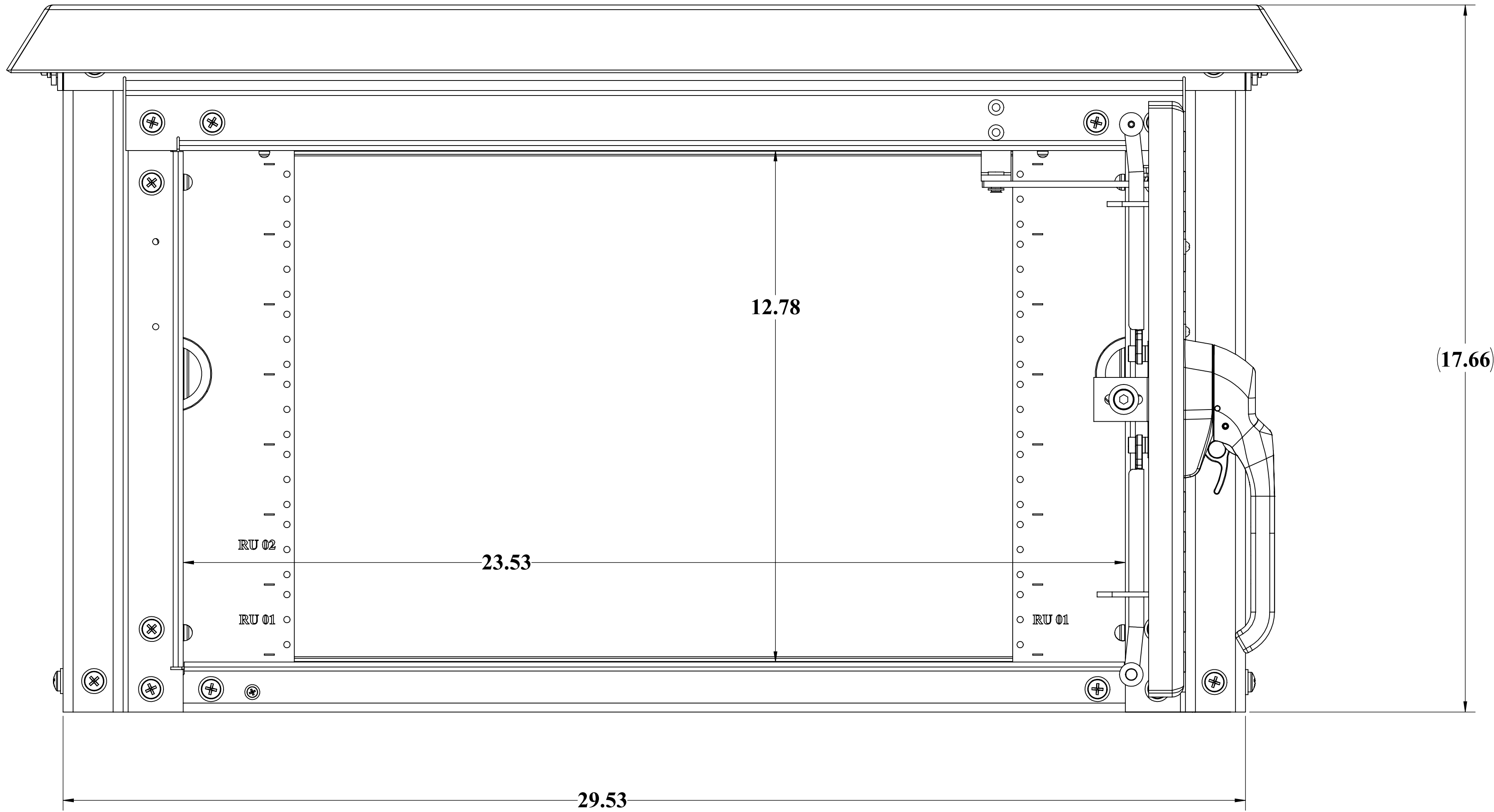
TOP VIEW
NO CEILING OR ALUMASHIELD SHOWN

WEB DRAWING (NOT FOR FABRICATION)

UNLESS OTHERWISE SPECIFIED:		DDB Unlimited Inc.			
DIMENSIONS ARE IN INCHES		DD-UL50E-CLOSED			
ANGULAR:		WOD, CLOSED , DD UL50			
FRACTIONAL/NO DECIMAL:		SIZE	Cage Code:	DWG. NO.:	REV
ONE PLACE DECIMAL:		D	385Y5	02051	A
TWO PLACE DECIMAL:		SCALE: 1:8		WEIGHT: 93 lbs.	SHEET 2 OF 3
THREE PLACE DECIMAL:		DO NOT SCALE DRAWING			
ALL HOLES: $\pm 0.003 \phi$.					
MATERIAL: 5052-H32-0.125" ASTM-B209-04					
PAINT: DIAMOND VOGEL, BEIGE GLOSS TEXTURE ET-420					

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WEB DRAWING (NOT FOR FABRICATION)



BACK VIEW
GASKET NOT SHOWN

WEB DRAWING (NOT FOR FABRICATION)

UNLESS OTHERWISE SPECIFIED:		DDB Unlimited Inc.			
DIMENSIONS ARE IN INCHES		WOD-16DD-UL50E			
ANGULAR: FRACTIONAL NO DECIMAL: ±1° ONE PLACE DECIMAL: ±0.125° TWO PLACE DECIMAL: ±0.0625° THREE PLACE DECIMAL: ±0.031° ALL HOLES: ±0.003 Ø.		WOD, 16"H, DD UL50			
MATERIAL: 5052-H32-0.125" ASTM-B209-04		SIZE	Cage Code:	DWG. NO.:	REV
PAINT: DIAMOND VOGEL, BEIGE GLOSS TEXTURE ET-620		D	385Y5	02051	A
DO NOT SCALE DRAWING		SCALE: 1:8		WEIGHT: 93 lbs.	SHEET 3 OF 3

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