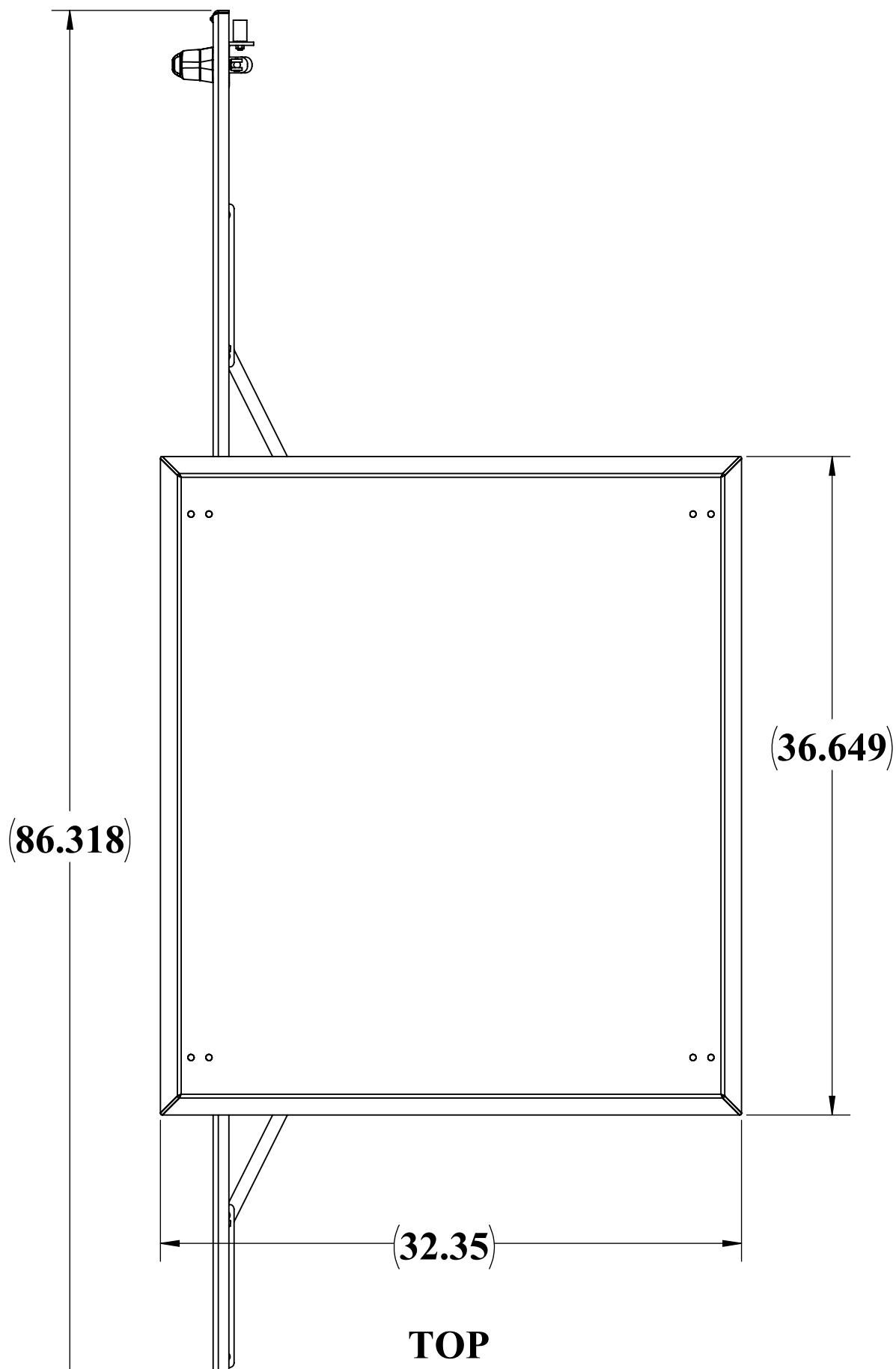
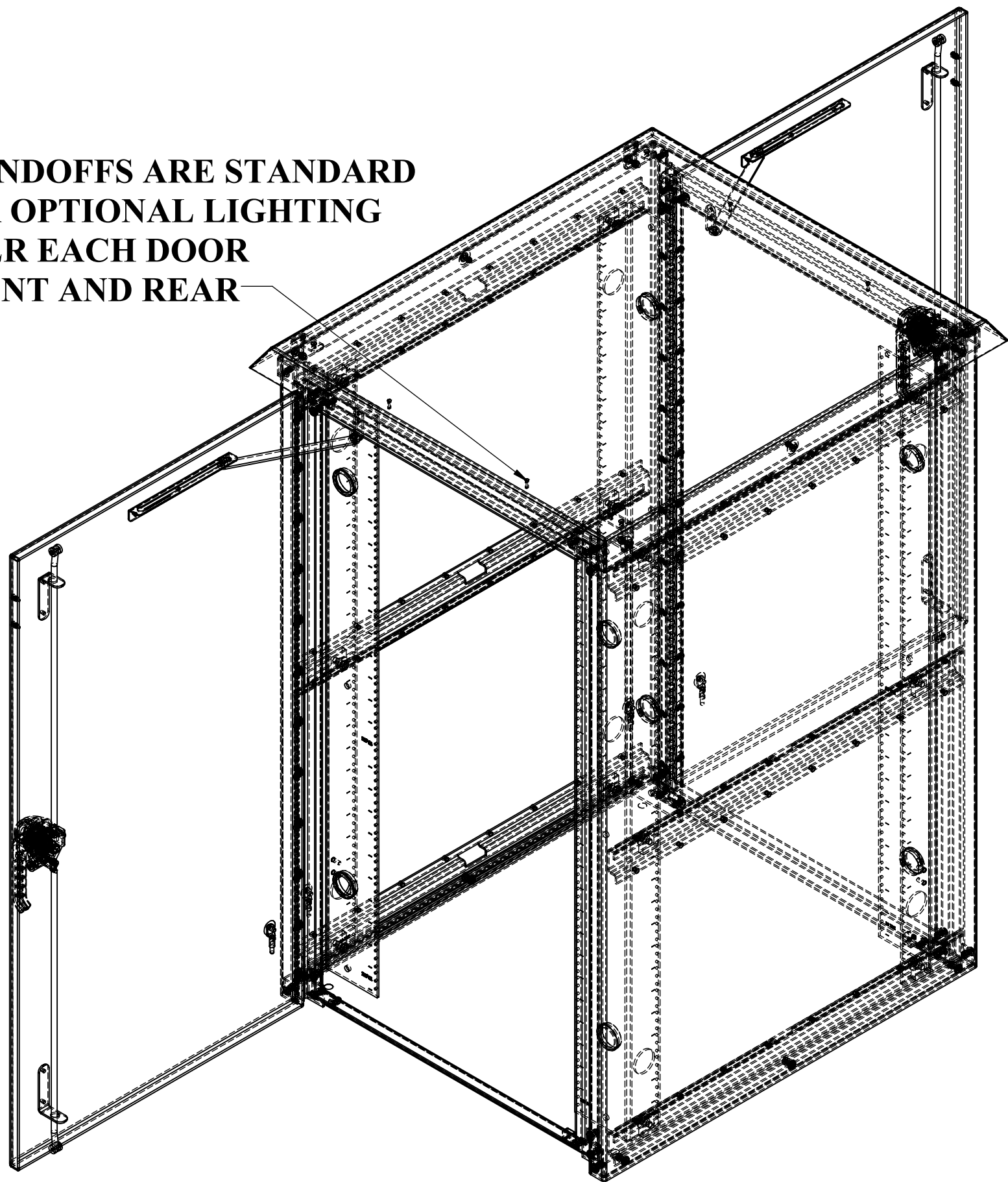


WEB DRAWING (NOT FOR FABRICATION)

REVISIONS		
REV.	DESCRIPTION	DATE
A	CREATED DRAWING PER DR-02056	7/18/2019



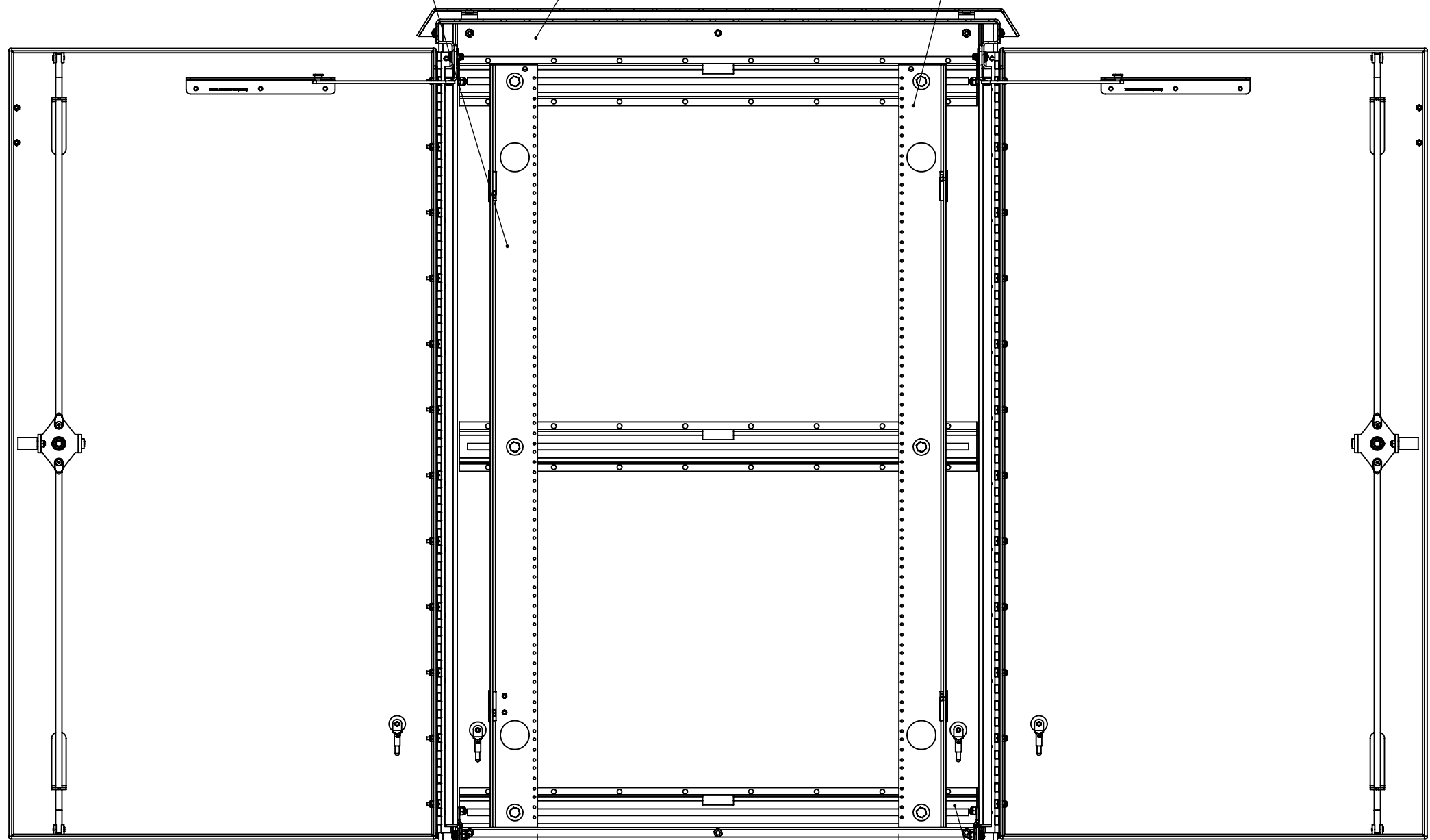
STANDOFFS ARE STANDARD
FOR OPTIONAL LIGHTING
OVER EACH DOOR
FRONT AND REAR



FRONT SET OF RAILS
ARE STANDARD

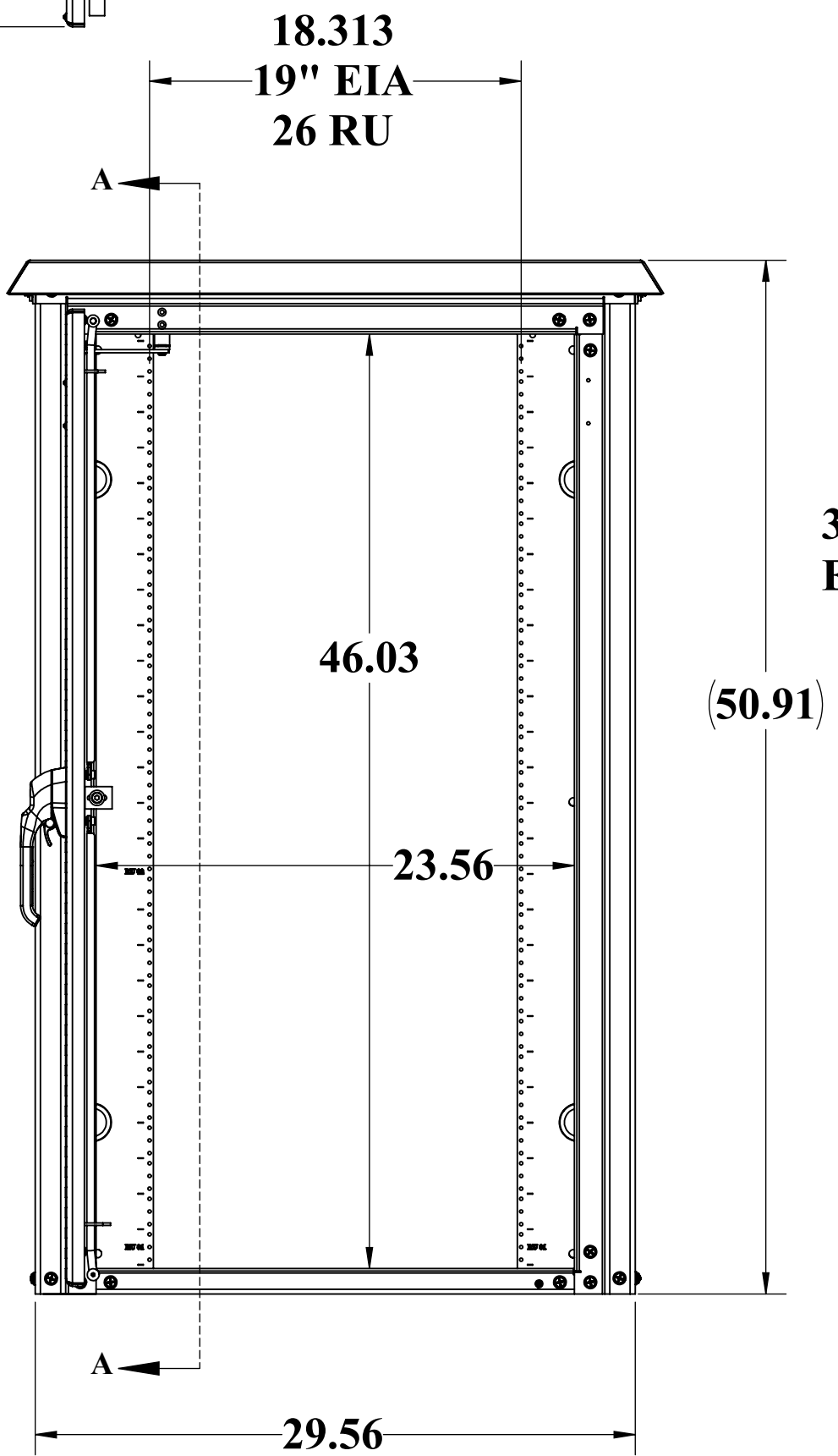
NO CEILING LOUVERS

OPTIONAL REAR SET OF RAILS



22
SECTION A-A
SCALE 1 : 8

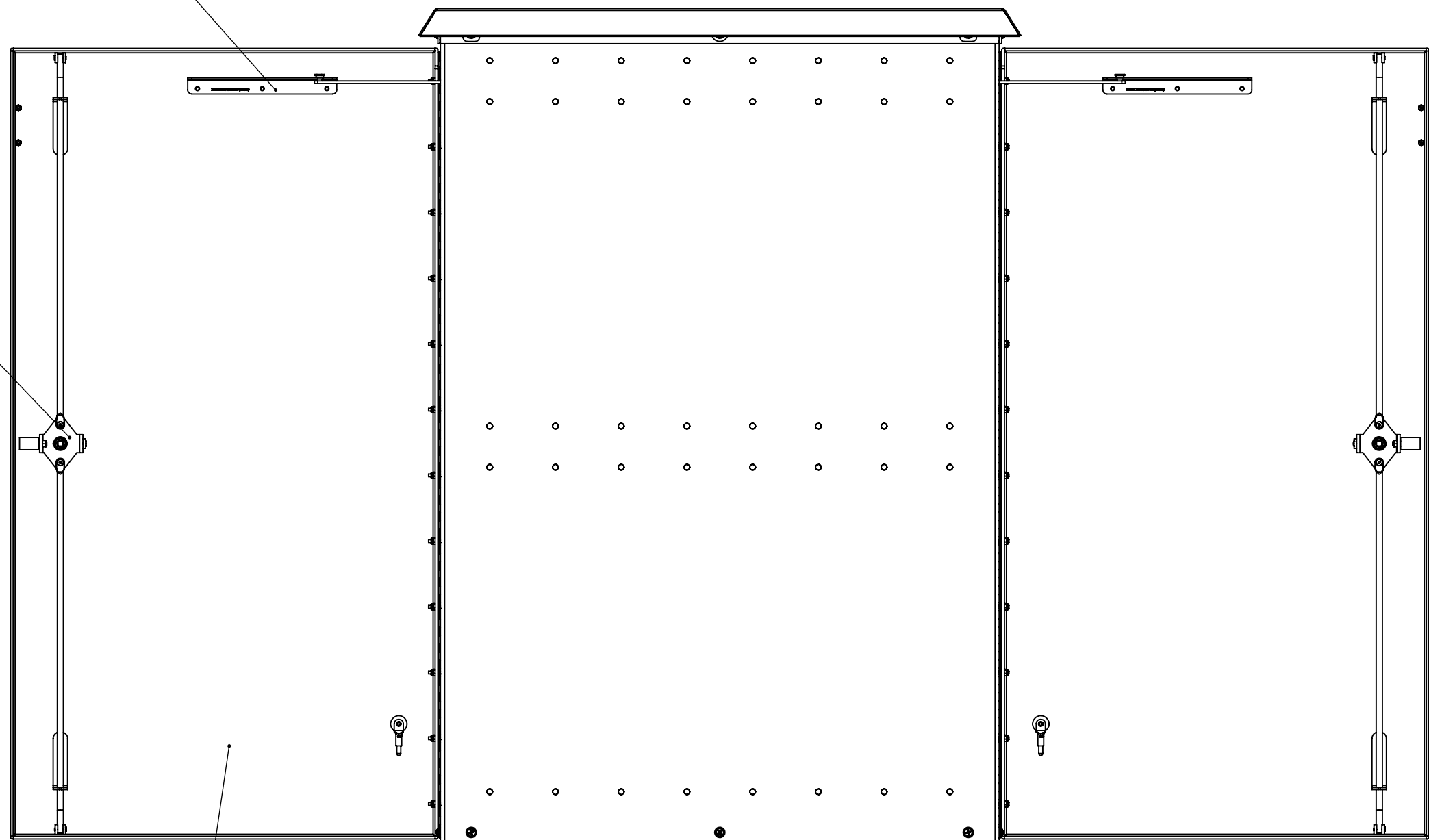
R-STRUTS FOR
RAIL ADJUSTMENTS



FRONT

3 POINT LOCKING
EACH DOOR

STANDARD WINDLOCKS
FOR EACH DOOR



RIGHT SIDE

NO FILTERED LOUVERS

WEB DRAWING (NOT FOR FABRICATION)

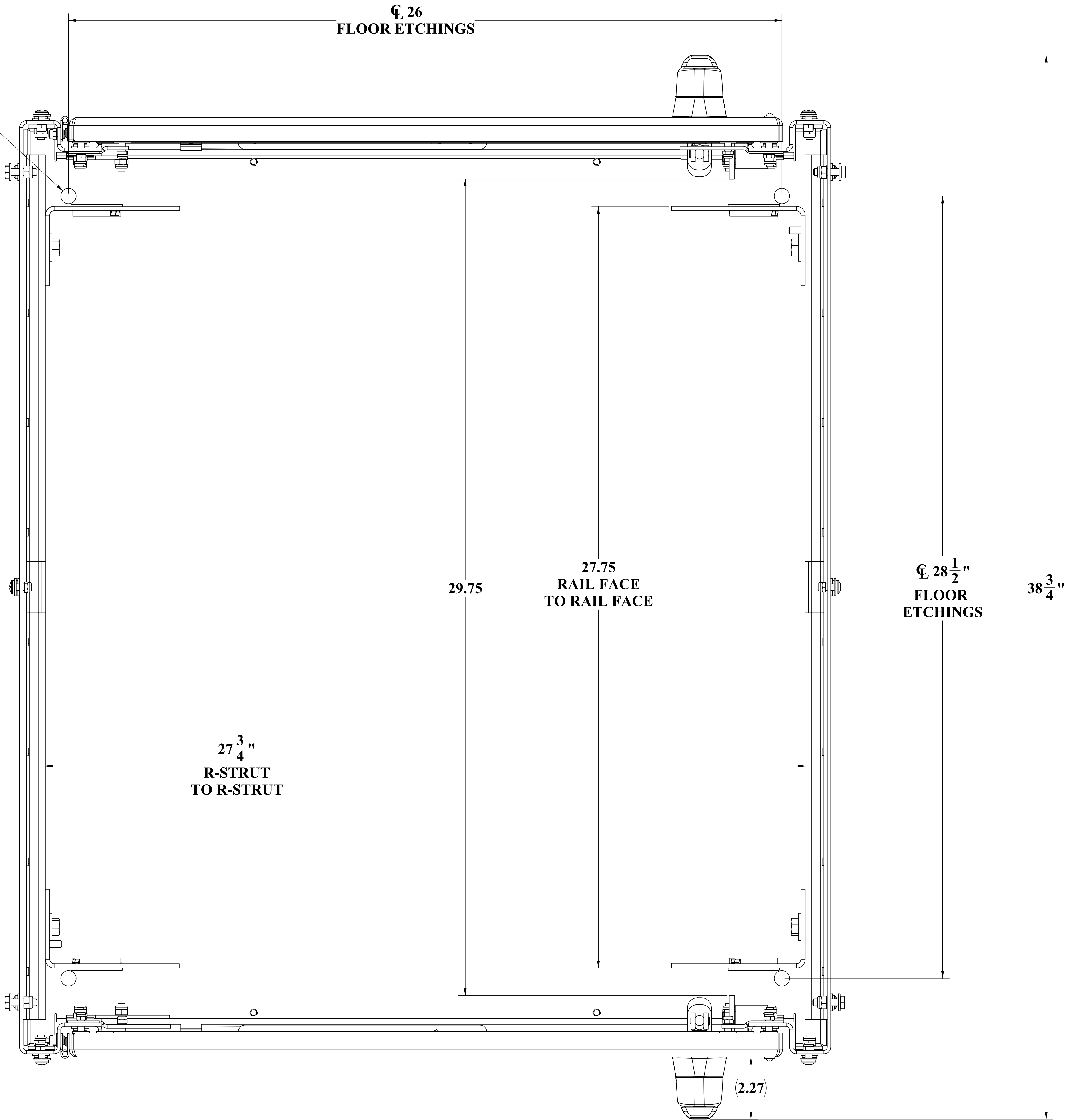
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	DDB Unlimited Inc.			
DIMENSIONS ARE IN INCHES		Model by:	DDB	7/18/2019	WOD-XXXX-UL50		
ANGULAR: FRACTIONAL/NO DECIMAL: 1/16"		Drawn by:	Geron E.	7/18/2019	WOD-50DD-UL50		
ONE PLACE DECIMAL: ± 0.0625"		Sales.Rep.:	sheldon	07/18/19	SIZE	Cage Code:	DWG. NO.:
TWO PLACE DECIMAL: ± 0.0312"		Q.A. Appr.:	ClarkK	07/19/19	D	385Y5	02056
THREE PLACE DECIMAL: ± 0.0156"		Prod.Mgr.:	Control Number:		SCALE: 1:12	WEIGHT: 175 lbs.	SHEET 1 OF 3
ALL HOLES: ALUMINUM: 0.125"							
MATERIAL: 5052-H32-0.125" ASTM-B209-04							
PAINT: DIAMOND VEGEL BEIGE GLOSS TEXTURE ET-4028							
DO NOT SCALE DRAWING							

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DDB FORM: 7.1-2-REV:K 08/02/17

WEB DRAWING (NOT FOR FABRICATION)

4X $\phi \frac{9}{16}$ "
ETCHINGS



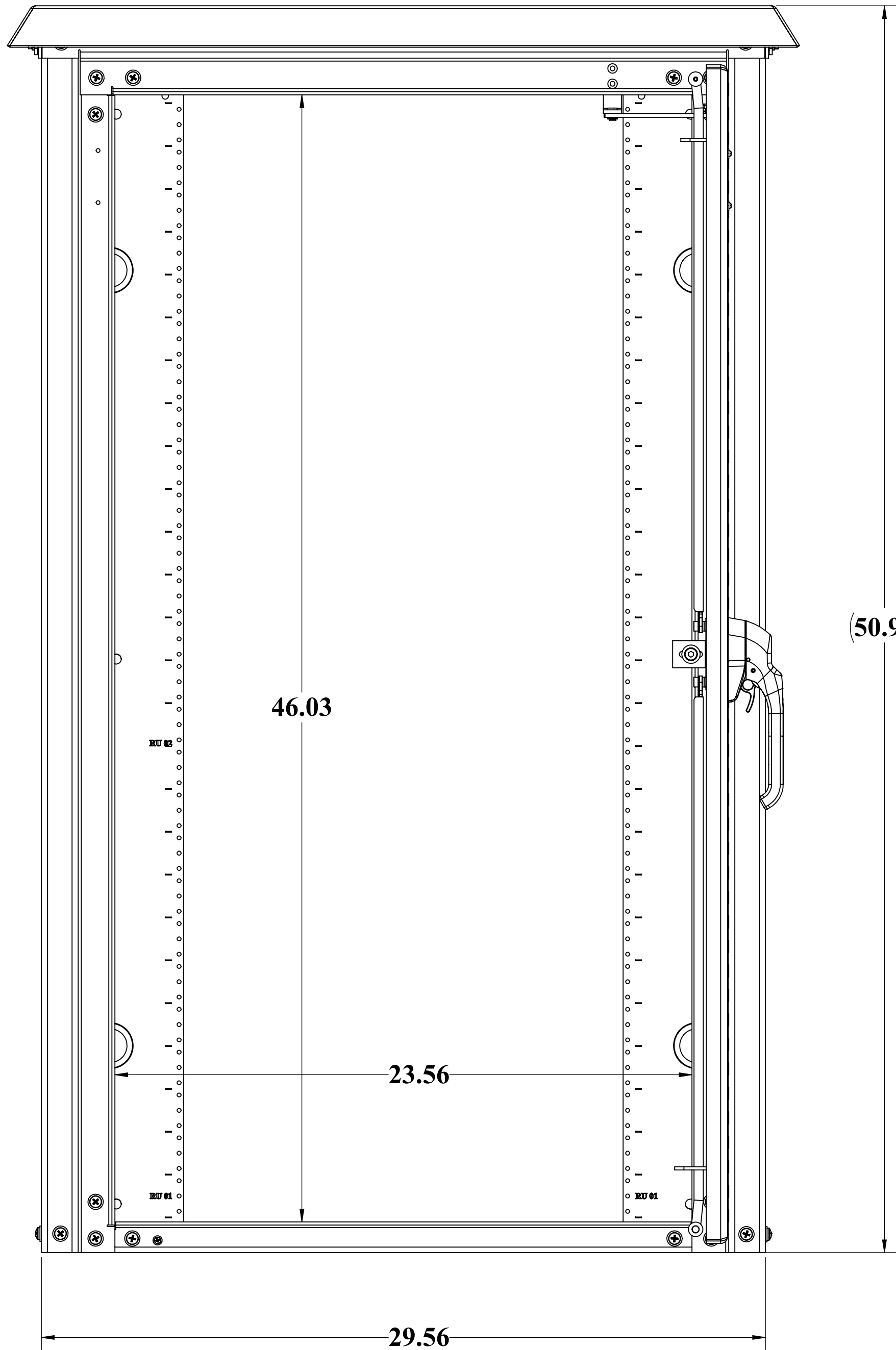
TOP VIEW
NO CEILING OR ALUMASHIELD SHOWN

WEB DRAWING (NOT FOR FABRICATION)

UNLESS OTHERWISE SPECIFIED:		DDB Unlimited Inc.			
DIMENSIONS ARE IN INCHES		DD-UL50E-CLOSED			
ANGULAR:		WOD, CLOSED, DD UL50			
FRACTIONAL/NO DECIMAL:		SIZE	Cage Code:	DWG. NO.:	REV
ONE PLACE DECIMAL:		D	385Y5	02056	A
TWO PLACE DECIMAL:		SCALE: 1:12		WEIGHT: 93 lbs.	
THREE PLACE DECIMAL:		DO NOT SCALE DRAWING		SHEET 2 OF 3	
ALL HOLES: ±0.0030"					
MATERIAL: 5052-H32-0.125" ASTM-B209-04					
PAINT: DIAMOND VOGEL, ROUGE GLOSS TEXTURE ET-4020					

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WEB DRAWING (NOT FOR FABRICATION)



BACK VIEW
GASKET NOT SHOWN

WEB DRAWING (NOT FOR FABRICATION)

UNLESS OTHERWISE SPECIFIED:		DDB Unlimited Inc.		
DIMENSIONS ARE IN INCHES		WOD-50DD-UL50E		
ANGULAR:		WOD-50DD-UL50		
FRACTIONAL/NO DECIMAL:		SIZE	Cage Code:	DWG. NO.:
ONE PLACE DECIMAL:		D	385Y5	02056
TWO PLACE DECIMAL:		SCALE: 1:12	WEIGHT: 175 lbs.	REV
THREE PLACE DECIMAL:				A
ALL HOLES: (0.003) Ø.		SHEET 3 OF 3		
MATERIAL: 5052-H32-0.125" ASTM-B209-04				
PAINT: DIAMOND VOGEL, ROUGE GLOSS TEXTURE ET-620				
DO NOT SCALE DRAWING				

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