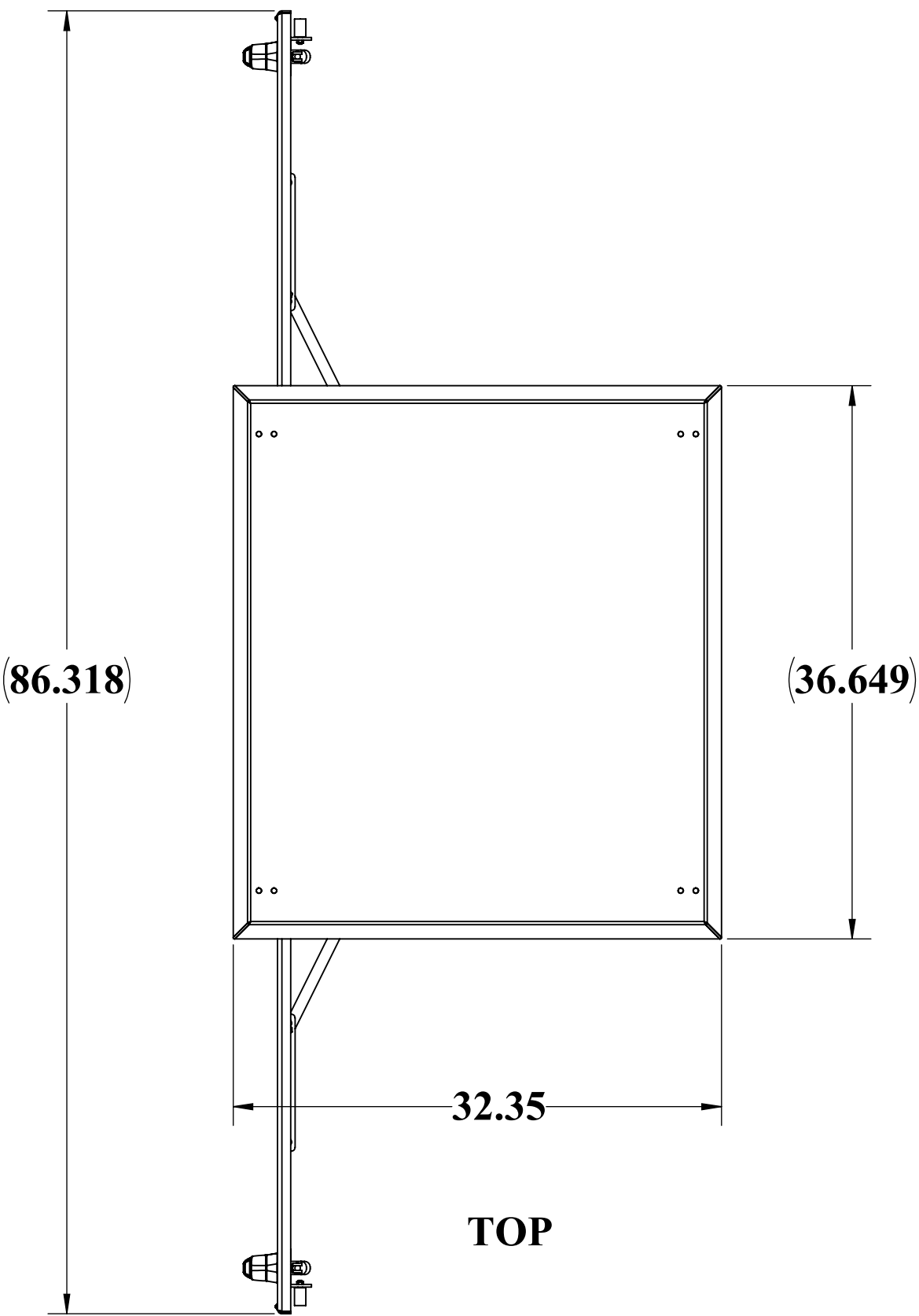
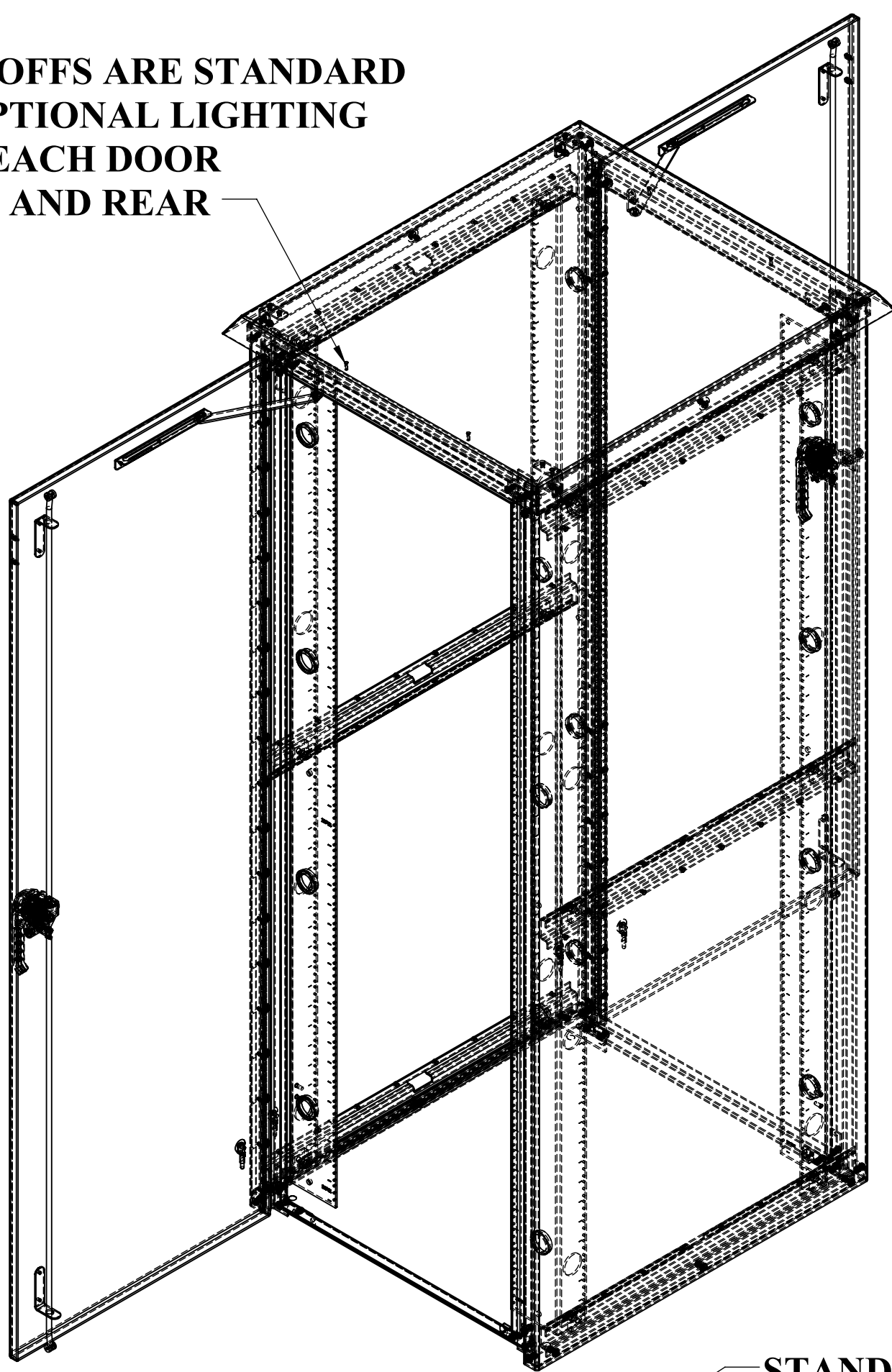


WEB DRAWING (NOT FOR FABRICATION)

REVISIONS		
REV.	DESCRIPTION	DATE
A	CREATED DRAWING PER DR-02062	7/17/2019



STANDOFFS ARE STANDARD
FOR OPTIONAL LIGHTING
OVER EACH DOOR
FRONT AND REAR

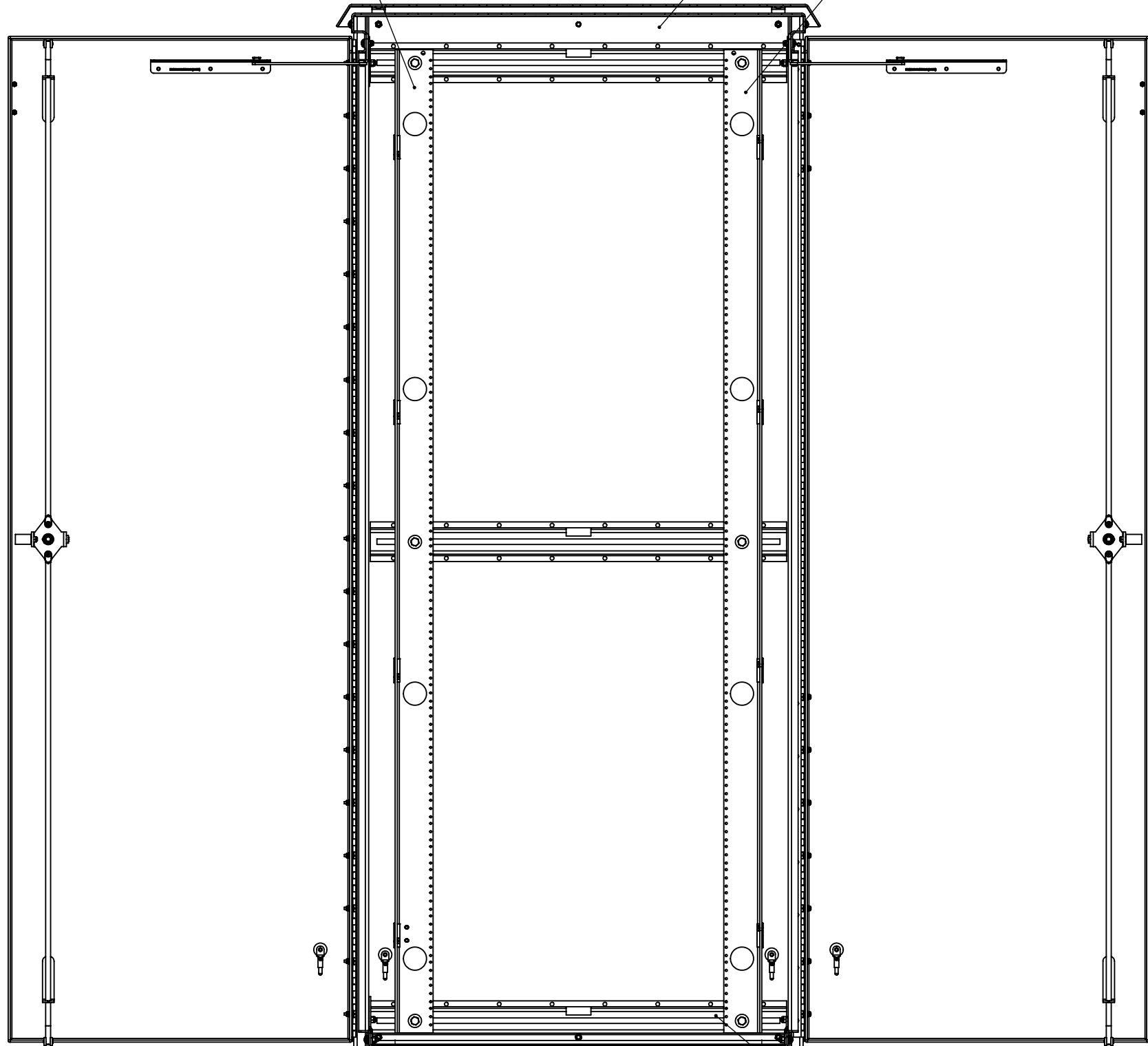


STANDARD WINDLOCKS
FOR EACH DOOR

FRONT SET OF RAILS
ARE STANDARD

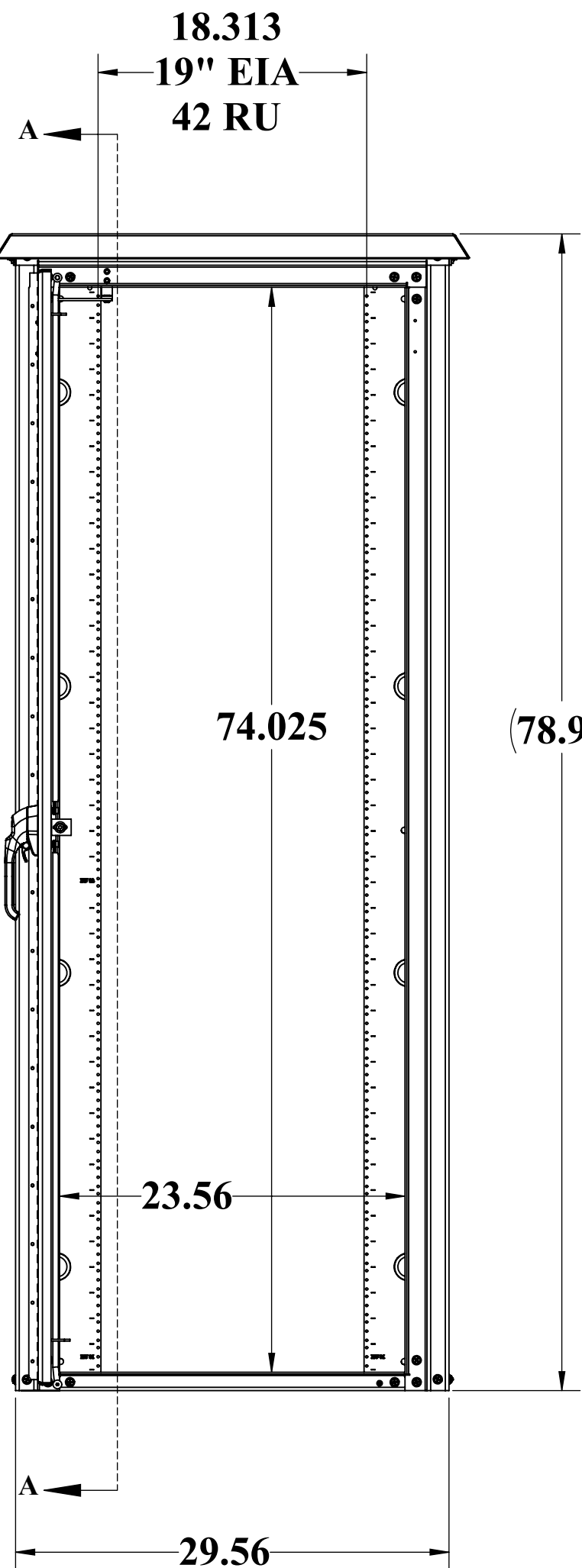
NO CEILING LOUVERS

OPTIONAL REAR SET OF RAILS



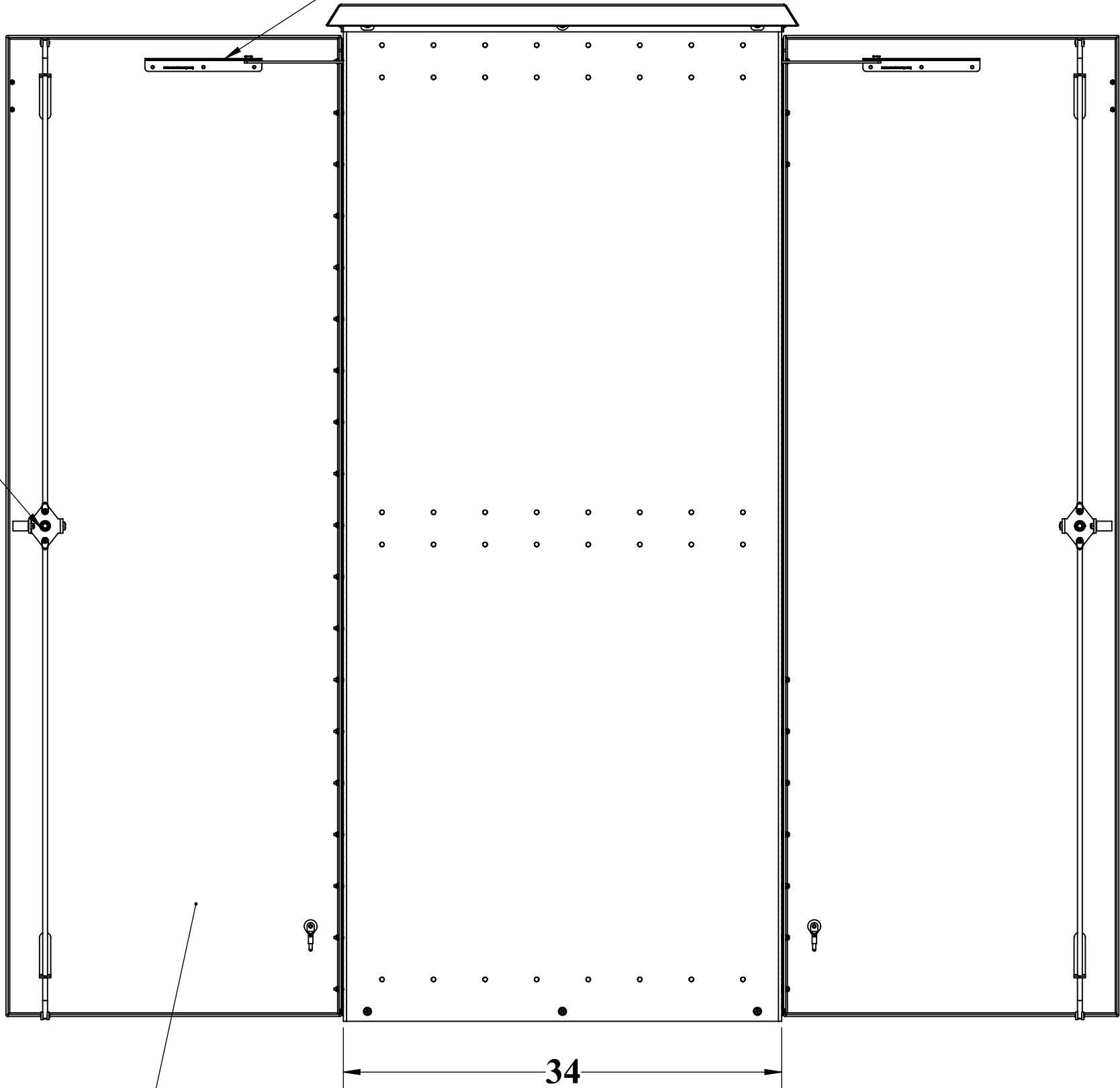
SECTION A-A
SCALE 1 : 10

R-STRUTS FOR
RAIL ADJUSTMENTS



FRONT

3 POINT LOCKING
EACH DOOR



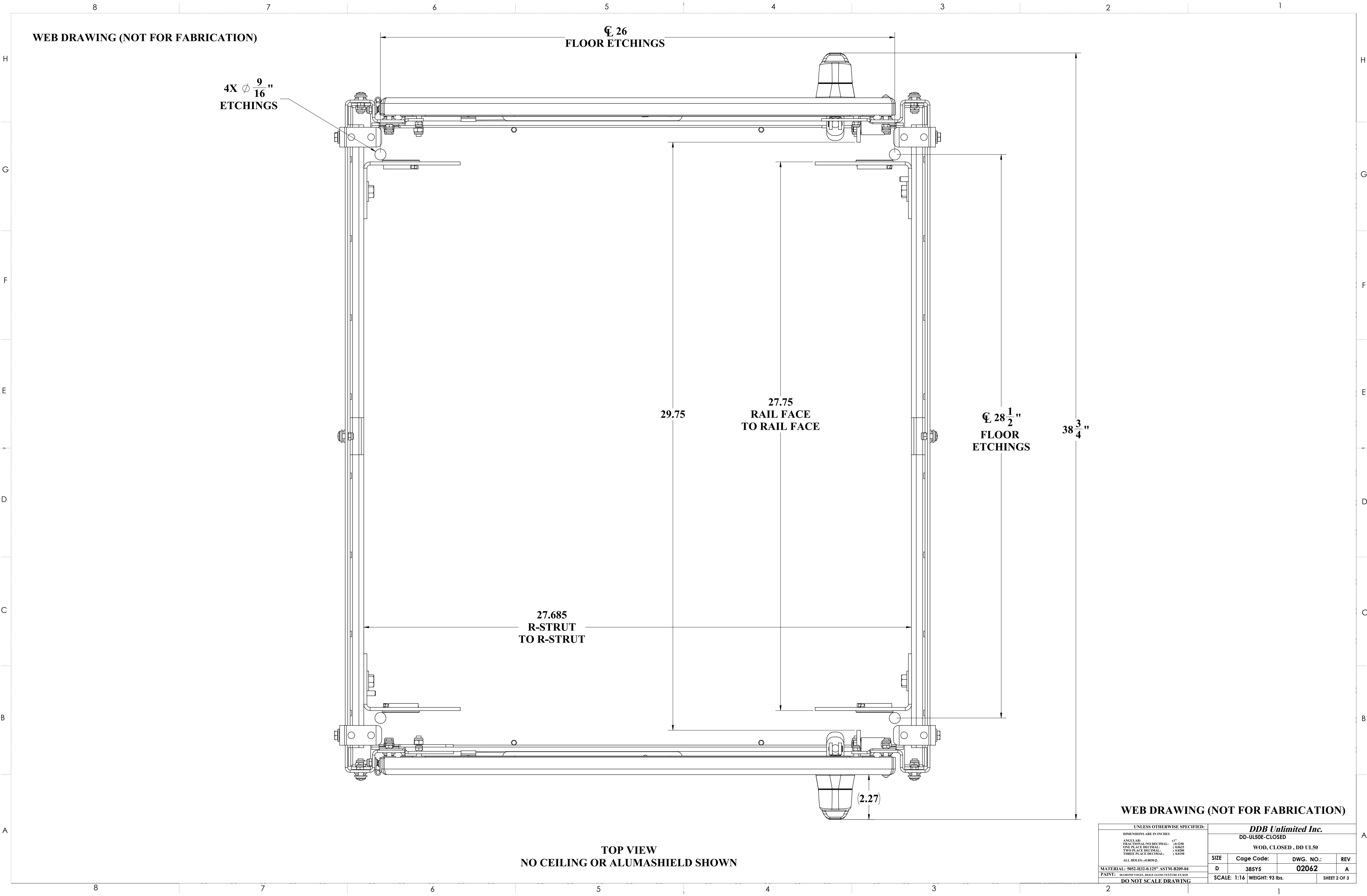
NO FILTERED LOUVERS

RIGHT SIDE
WEB DRAWING (NOT FOR FABRICATION)

UNLESS OTHERWISE SPECIFIED:				NAME		DATE		DDB Unlimited Inc.	
DIMENSIONS ARE IN INCHES				Model by:		DDB		7/17/2019	
ANGULAR: FRACTIONAL/NO DECIMAL: ±1°				Drawn by:		Geron E.		7/17/2019	
ONE PLACE DECIMAL: ±0.0625				Sales.Rep.:				WOD-XXXX-UL50	
TWO PLACE DECIMAL: ±0.0312				Q.A. Appr.:		tray		7/18/19	
THREE PLACE DECIMAL: ±0.0156				Prod.Mgr.:		ClarkK		7/19/19	
ALL HOLES: ALUMINUM: MATERIAL THICKNESS IS: 0.125"				Control Number:				SIZE	
MATERIAL: 5052-H32-0.125" ASTM-B209-04								Cage Code:	
PAINT: DIAMOND VEGEL, BEIGE GLOSS TEXTURE ET-4028								DWG. NO.:	
DO NOT SCALE DRAWING								REV	
								D	
								385Y5	
								02062	
								A	
								SCALE: 1:16	
								WEIGHT: 242 lbs.	
								SHEET 1 OF 3	

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REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF DDB Unlimited, INC. IS PROHIBITED.

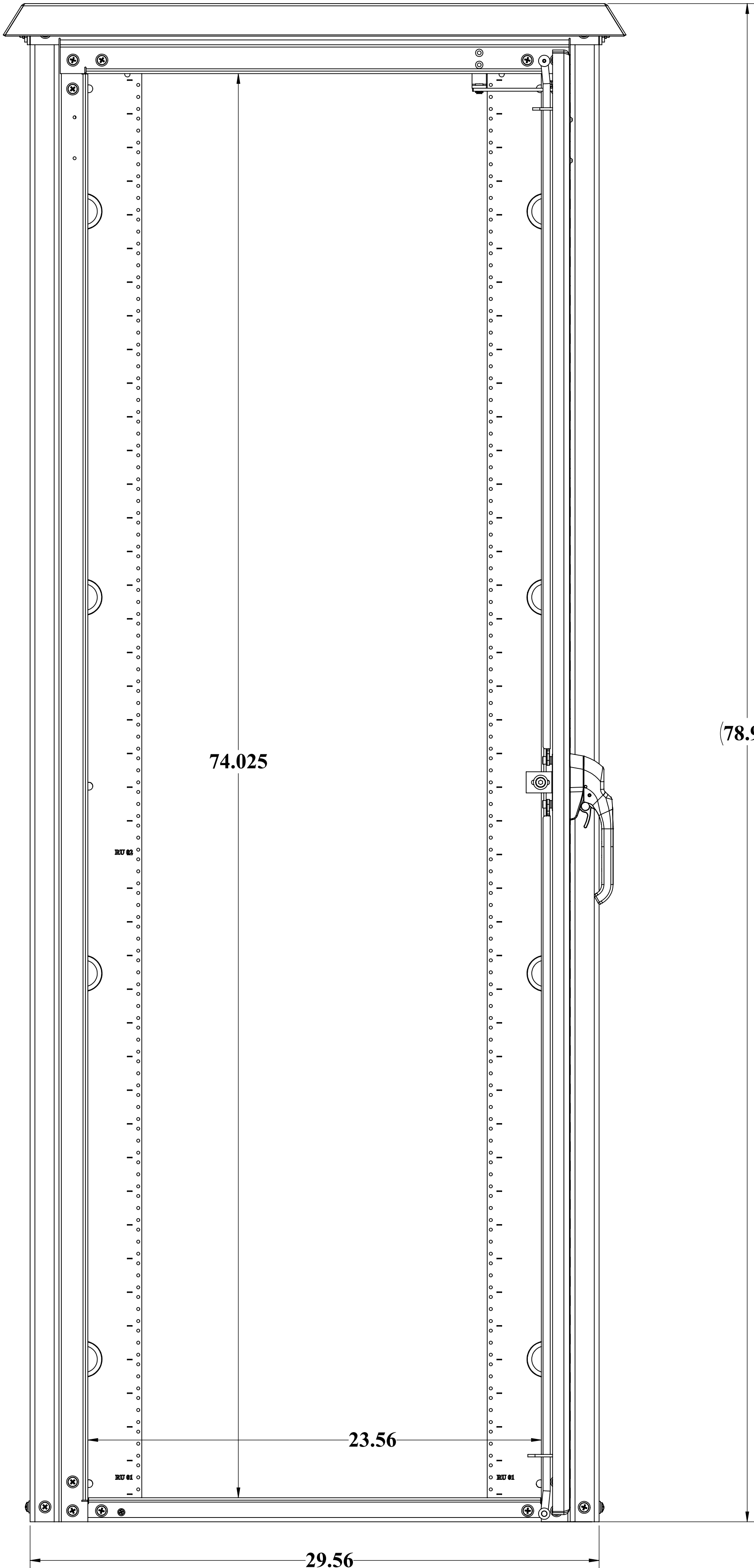
DDB FORM: 7.1-2-REV:K 08/02/17



WEB DRAWING (NOT FOR FABRICATION)

UNLESS OTHERWISE SPECIFIED:				DDB Unlimited Inc.			
DIMENSIONS ARE IN INCHES				DD-UL50E-CLOSED			
ANGULAR: FRACTIONAL/NO DECIMAL: ±1° ONE PLACE DECIMAL: ±0.125° TWO PLACE DECIMAL: ±0.0625° THREE PLACE DECIMAL: ±0.031° ALL HOLES: ±0.003" Ø.				WOD, CLOSED, DD UL50			
MATERIAL: 5052-H32-0.125" ASTM-B209-04		PAINT: DIAMOND VOGEL, BEIGE GLOSS TEXTURE ET-4020		SIZE	Cage Code:	DWG. NO.:	REV
DO NOT SCALE DRAWING				D	385Y5	02062	A
				SCALE: 1:16 WEIGHT: 93 lbs.		SHEET 2 OF 3	

WEB DRAWING (NOT FOR FABRICATION)



BACK VIEW
GASKET NOT SHOWN

WEB DRAWING (NOT FOR FABRICATION)

UNLESS OTHERWISE SPECIFIED:		DDB Unlimited Inc.		
DIMENSIONS ARE IN INCHES		WOD-78DD-UL50		
ANGULAR:		WOD, 78"H, DD-UL50		
FRACTIONAL NO DECIMAL:		SIZE	Cage Code:	DWG. NO.:
ONE PLACE DECIMAL:		D	385Y5	02062
TWO PLACE DECIMAL:		SCALE: 1:16	WEIGHT: 242 lbs.	REV
THREE PLACE DECIMAL:		SHEET 3 OF 3		
ALL HOLES: ±0.0030 Ø.				
MATERIAL: 5052-H32-0.125" ASTM-B209-04				
PAINT: DIAMOND VOGEL, BEIGE GLOSS TEXTURE FT-420				
DO NOT SCALE DRAWING				

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